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Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.



Learning Objectives

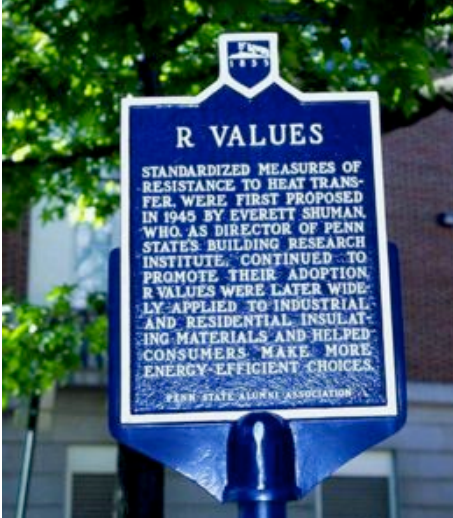
- *Identify and communicate the basis for R-Values listed on product specifications and their limitations.*
- *Apply preventative approaches in designing and installing systems with potentially significant R-Value Losses*
- *Use research results presented to make better product, systems and application choices*
- *Support recommendations with real-life examples of various design choices considered*

R-value "Myth Busting"

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R Values



12-02-09

How to Control Heat Flow?

Modes of heat transfer:

- Radiation
- Convection
- Conduction

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Conduction

- Heat Flow by direct contact
- Vibrating molecules
- Most important for solids

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Thermal Performance

- Thermal Conductivity: material
 - Symbol is "k" or "λ"
- Thermal Conductance : layer
 - $C = k / \text{thickness}$
- Resistance "R-value": layer
 - $R = \text{thickness} / \text{conductivity}$
- R, k, C assume "effective" conductivity
 - includes other modes

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Convection

- Heat Flow by bulk movement of molecules
- Most important for liquids and gases
- Critical for surface heat transfer (e.g convectors, "radiant floors")
- Windows

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Radiation

- Heat flow by electromagnetic waves
- Heat radiates from *all* materials, e.g. campfire
- Passes through gases and vacuum (NOT Solid)
- Varies as T^4

Radiation

- Important for surfaces, air spaces, voids
 - e.g. Thermos bottle
- Key for low-e Windows
- Foil faced insulation, radiant barriers only work when facing an air space
- Radiation within *pores* important for high void insulation (e.g., glass batt)
- Emissivity is the measure

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Material testing

- ASTM C518

FIG. 3 Apparatus with Two Heat Flux Transducers and One Specimen

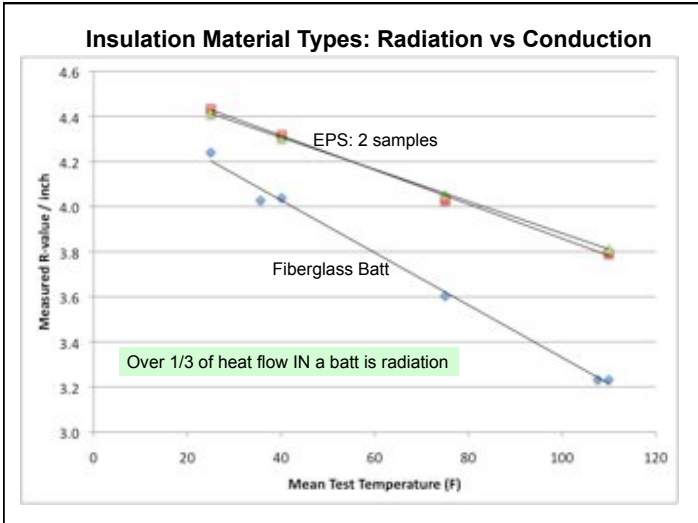
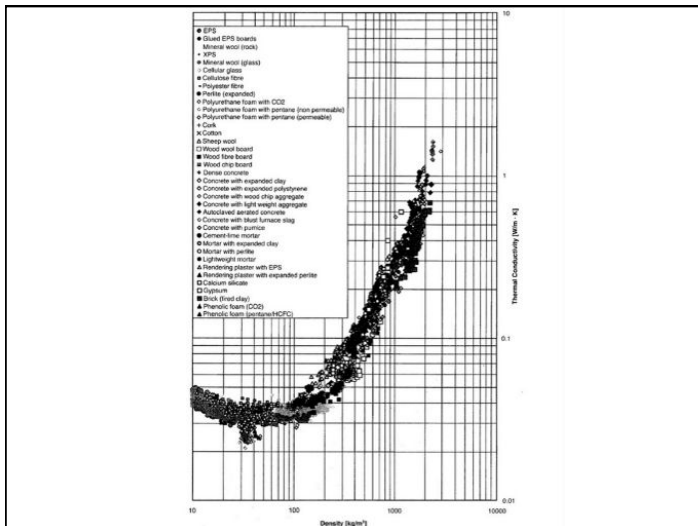


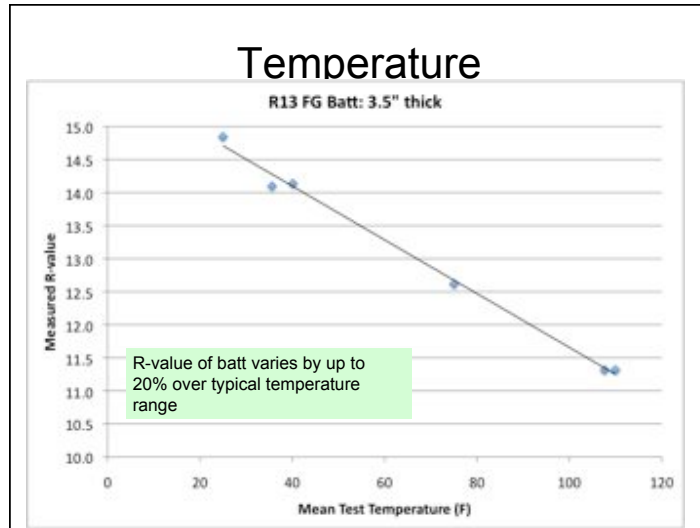


What Impacts R-value of materials

- Density
- Material
- Temperature (FTC rule)
- Airflow

- Gas fill for some foams



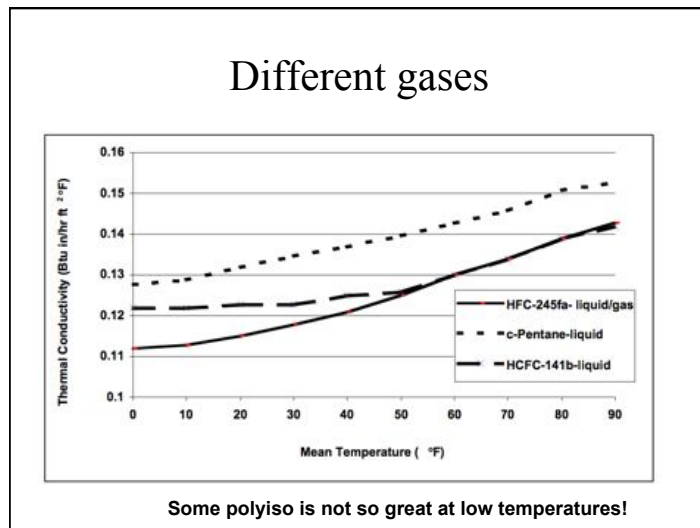


Polystyrene Types, Density

**STANDARD SPECIFICATIONS (ASTM C 578-95)
FOR PREFORMED, CELLULAR POLYSTYRENE THERMAL INSULATION**

PROPERTY	UNITS	ASTM TEST	Type XI	Type I	Type VIII	Type II	Type IX
Type Classification			Type XI	Type I	Type VIII	Type II	Type IX
Density Minimum	min lbs./ft. ³ (kg/M ³)	C303, D1622	0.70 (12)	0.90 (15)	1.15 (18)	1.35 (22)	1.80 (29)
Density Range			0.70-0.89 (12-14)	0.90-1.14 (15-17)	1.15-1.34 (18-21)	1.35-1.79 (22-28)	1.80-2.20 (29-32)
Thermal Resistance (R-value)*	min R. for 1" thickness C177, C518		3.45 (0.61)	4.20 (0.74)	4.40 (0.77)	4.60 (0.81)	4.80 (0.84)
@ 25Deg F (-3.90C)			3.30 (0.58)	4.00 (0.70)	4.20 (0.74)	4.40 (0.77)	4.60 (0.81)
40 Deg F (4.40C)			3.10 (0.55)	3.60 (0.63)	3.80 (0.67)	4.00 (0.70)	4.20 (0.74)
75 Deg F (23.90C)			2.90 (0.51)	3.25 (0.57)	3.45 (0.61)	3.65 (0.64)	3.85 (0.69)
100 Deg F (43.30C)							
Compressive Resistance at Yield or 10% Deformation	min psi (kPa)	D1621, -L, C165	5.0 (3.5)	10.0 (69)	13.0 (90)	15.0 (104)	25.0 (173)
Flexural Strength	min psi (kPa)	C203	10.0 (70)	25.0 (173)	30.0 (208)	40.0 (276)	50.0 (345)
Moisture Resistance							
Water Vapor Permeability of 1" (25.4mm) Thickness max.	max perm./in. (ng/Pa-S-M2)	E-96	5.0 (287)	5.0 (287)	3.5 (201)	3.5 (201)	2.0 (115)
Water Absorption (by total immersion)	% by vol. max.	C272	4.0	4.0	3.0	3.0	2.0
Dimensional Stability (change in dimensions)	max. %	D2126	2.0	2.0	2.0	2.0	2.0
Oxygen Index	min. vol. %	D2863	24.0	24.0	24.0	24.0	24.0

* R" means resistance to heat flow. The higher the R-value, the greater the insulating power.



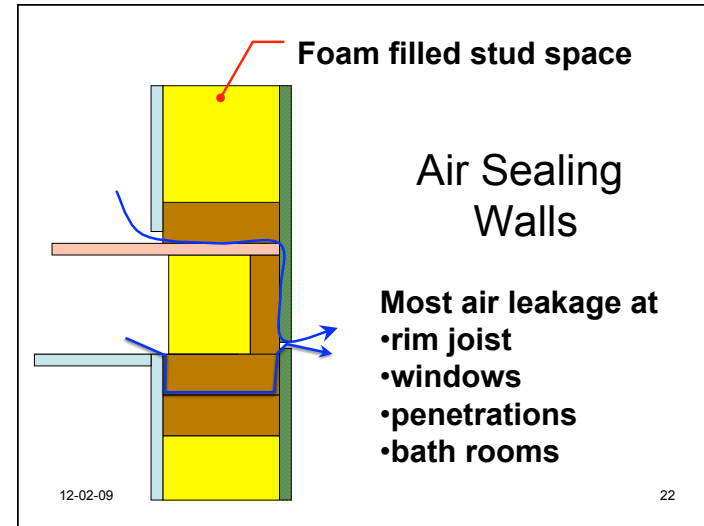
Future products

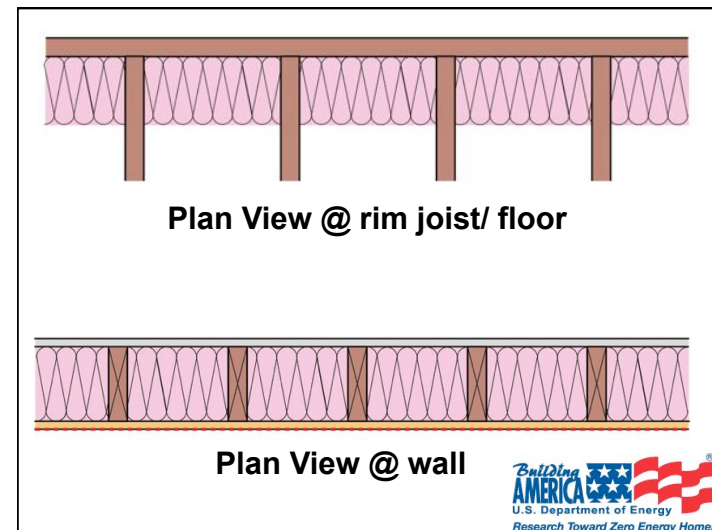
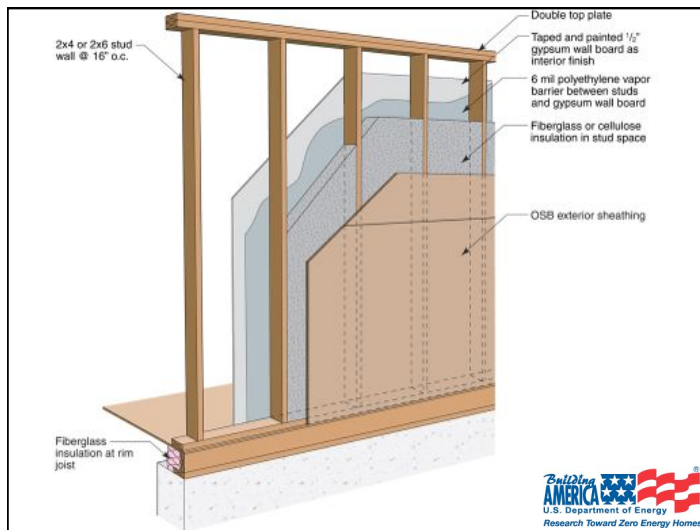
- Vacuum panels: Depends on vacuum
 - R20-30/inch
 - VacuPor (Porextherm)
- Nanogel/aerogel
 - R12-20/inch
 - AspenAerogel

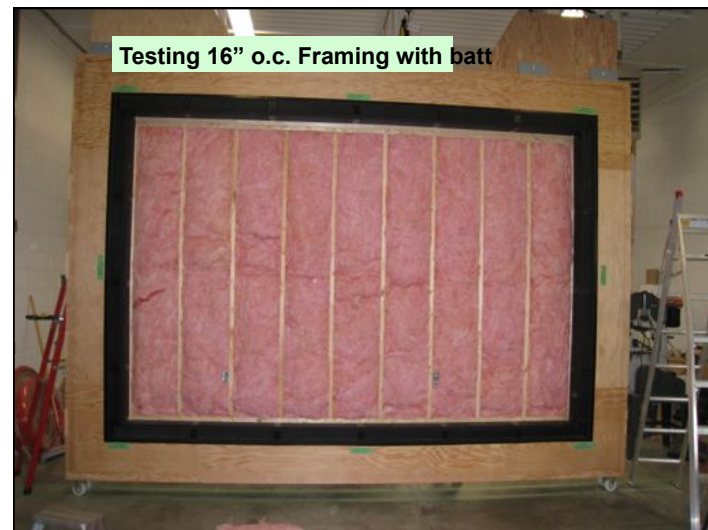
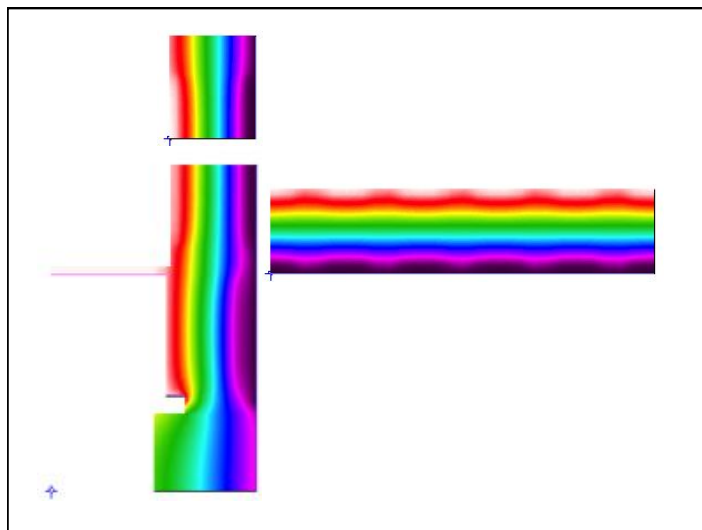
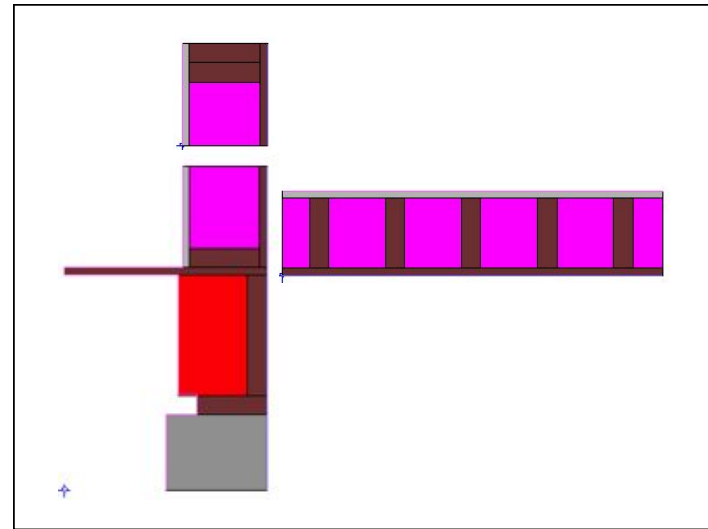
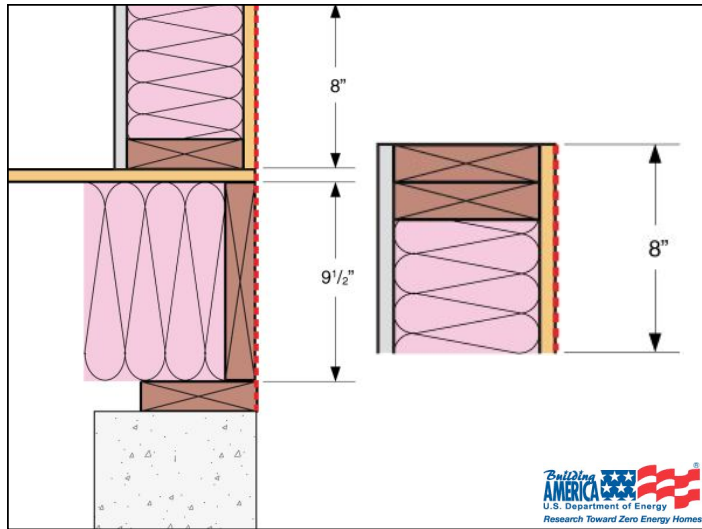
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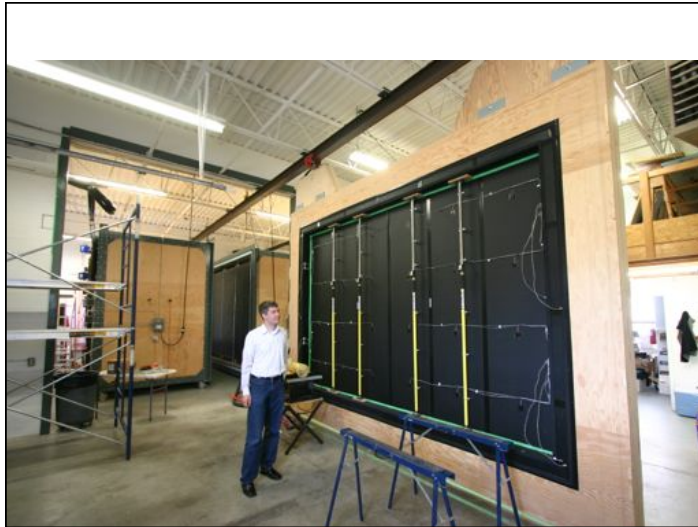
What affects R-value of walls?

- In order of potential performance impact
 1. air leakage
 2. thermal bridging
 3. temperature
 4. convection loops



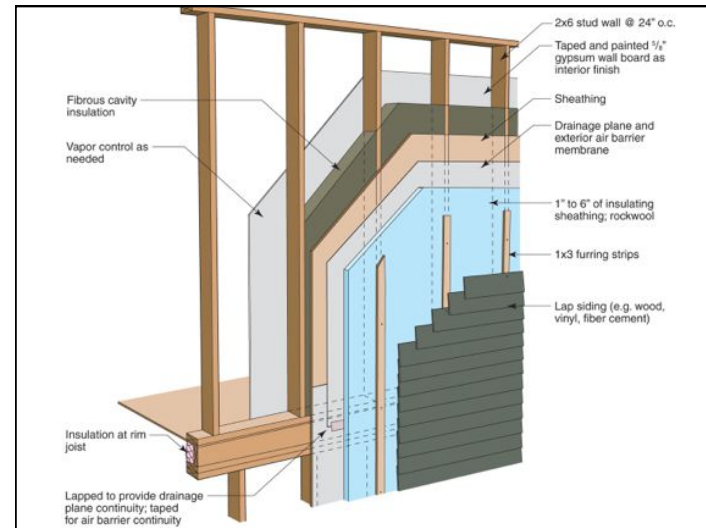


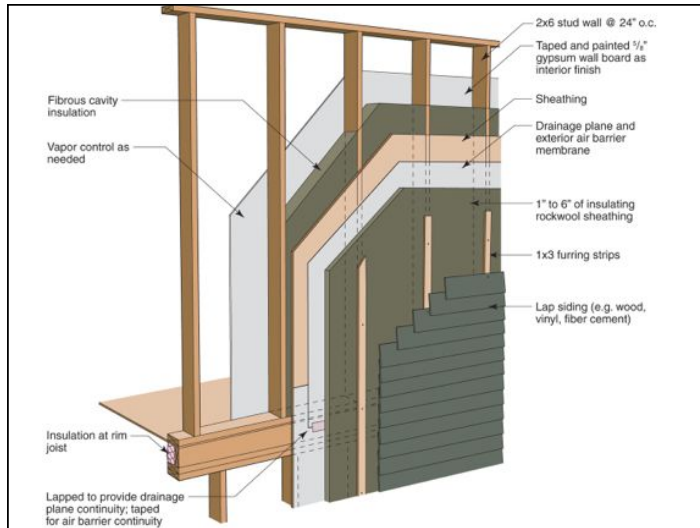




Experimental Verification

- C518 tested each material used in wall sample at temperature being tested
- Therm predicts better than 5% of measured overall True R-value
- Will be testing more high-R walls in the future





Summary of results

Case	Description	Whole Wall R-value	Rim Joist	Clear Wall R-value	Top Plate
1bii	2x4, 16"oc, R13FG + OSB (25%ff)	R13 10.0	9.8	10.1	9.8
1b	2x4 AF, 24"oc, R13FG + OSB	11.1	9.8	11.5	9.8
1aii	2x6, 16"oc, R19FG + OSB (25%ff)	13.7	12.3	14.1	12.5
6a	SIPs (3.5" EPS)	14.1	12.3	14.5	10.6
1a	2x6 AF, 24"oc, R19FG + OSB	R19 15.2	12.3	16.1	12.5
7a	ICF - 8" foam ICF (4" EPS)	16.4		16.4	
8b	2x6 AF, 24" o.c., 5.5" R21 0.5 pcf SPF, OSB	R21 16.5	13.1	17.2	16.6
7c	ICF - 14" cement woodfiber ICF with Rockwool	17.4		17.4	
9	2x6 AF, 24"oc, 2" SPF and 3.5" cellulose	17.5	13.2	18.4	17.7
8a	2x6 AF, 24" o.c., 5" 2 pcf R29 SPF, OSB	R29 19.1	13.6	20.3	19.5
2a	2x6 AF, 24"oc R19FG + 1" R5 XPS	20.2	18.5	20.6	20.3
7b	ICF - 15" foam ICF (5" EPS)	20.6		20.6	
3	2x6 AF, 24"oc, 2x3 R19+R8 FG	21.5	13.4	23.5	18.4
4	Double stud wall 9.5" R34 cellulose	R35 30.1	14.4	33.5	28.8
12	2x6 AF, 24"oc, EIFS - 4" EPS	30.1	23.8	31.4	31.1
10	Double stud with 2" 2.0 pcf foam, 7.5" cell.	32.4	15.9	36.2	28.5
2b	2x6 AF, 24"oc R19FG + 4" R20 XPS	34.5	29.0	35.6	35.4
6b	SIPs (11.25" EPS)	36.2	14	41.6	28.2
5	Truss wall 12" R43 cellulose	36.5	18.6	40.5	34.4
11	Offset frame wall with ext. spray foam	37.1	18.8	40.6	41.9

*AF - Advanced Framing

BuildingScience.com

- Search "High-R Walls"

Building America Special Research Project: High-R Walls Case Study Analysis

Research Report - 0903
 March 11, 2009 (rev. 8/7/09)
 John Straube and Jonathan Smegal

Flash-and-Fill Hybrid Wall Construction

Flash-and-Fill Hybrid Wall Construction Details

- 1/2" exterior sheetrock at R_s of 0.08
- 1/2" polyiso foam board at R_s of 5.0
- OSB sheathing at R_s of 0.75
- Insulation at R_s of 13.0
- Sheathing at R_s of 0.08

Notes:

- The exterior sheetrock is attached to the exterior sheetrock with 1/4" x 1/2" screws spaced at 16" o.c. to provide a continuous air barrier.
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WARNING: SOME VARIABLES NOT RECOMMENDED

Summary

The exterior sheetrock and OSB sheathing are attached to the exterior sheetrock with 1/4" x 1/2" screws spaced at 16" o.c. to provide a continuous air barrier.

Performance

The exterior sheetrock and OSB sheathing are attached to the exterior sheetrock with 1/4" x 1/2" screws spaced at 16" o.c. to provide a continuous air barrier.

Thermal Conductivity	4
Durability	4
Buildability	4
Cost	3

Building America
 U.S. Department of Energy
 Research Toward Zero Energy Homes

Abstract:
 Many concerns, including the rising cost of energy, climate change concerns, and demands for increased comfort, have led to the desire for increased insulation levels in many new and existing buildings. More building codes are being modified to require higher levels of thermal control than ever before. This report considers a number of promising wall systems that can meet the requirements for better thermal control. Unlike previous studies, this one considers performance in a more realistic manner, including some true three-dimensional heat flow and the relative risk of moisture damage.

Internal Stack Effect & Insulation

- Gaps in batt insulation on both sides
- Wrinkles inevitable

Common installation problem

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Internal Stack Effect

- Gaps in batt insulation on both sides
- closed circuit
- energy cost
- cold surfaces

Cold or Hot Weather

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Brown and Bomberg 1993

- Defects in guarded hot box

FIGURE 3. Detail of 6% installation defect.

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Results

- Glass Fiber and Rockwool

Table 3. Thermal resistance measured for frame walls insulated with three different MFI products installed with three different levels of defects.

T _{cold}	Product 1			Product 2			Product 3		
	0%	3%	6%	0%	3%	6%	0%	3%	6%
-5°C	3.15	3.08	2.87	3.29	3.22	3.10	2.95	2.80	2.53
-20°C	—	3.07	2.62	3.37	3.23	2.97	—	2.76	2.24
-35°C	3.38	2.96	2.35	3.43	3.12	2.75	3.14	2.68	2.00

Handwritten annotations below the table: Blue brackets under the 0%, 3%, and 6% columns for each product group indicate percentage differences. Product 1 shows a 30% difference between 0% and 6% defects. Product 2 shows a 20% difference. Product 3 shows a 36% difference.

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What affects R-value of walls?

1. air leakage
 - +/- infinity, often 30%
2. thermal bridging
 - 5-30% reduction w/wood
3. Temperature
 - 10% reduction at high, 10% boost at low
 - Except some polysio
4. convection loops
 - 10-30% reduction if present

R-value

- Choose materials, but
 - Design
 - Construction
 - Are the most critical
-
- All insulation is good. More is better.
 - www.BuildingScience.com

Course Evaluations

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