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Internal Insulation of Masonry Walls: Final Measure Guideline

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21 December 2011 John Straube, Kohta Ueno and Christopher Schumacher

Abstract:

Load-bearing masonry buildings are a significant portion of the existing building stock. Given the Building America goals of reducing home energy use by 30%-50% (compared to 2009 energy codes for new homes and pre-retrofit energy use for existing homes), insulation and air sealing of mass masonry walls will need to be a component of this work if mass masonry residential buildings are to be addressed.



BUILDING TECHNOLOGIES PROGRAM

Internal Insulation of Masonry Walls: Final Measure Guideline

J.F. Straube, K. Ueno, and C. J. Schumacher

December 2011



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Task 7 – Evaluation of Advanced Retrofit Measures

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Contents

Fig Tab			
		mmary	
1		on	
2		nd	
	2.1 Conte	xt	4
	2.2 Exteri	or Insulation of Mass Masonry Structures	4
		or Insulation of Mass Masonry Structures	
	2.4 Previo	ous Research	7
	2.5 Releva	ance to Building America's Goals	7
3	Decision-	making and Tradeoffs	9
		re Selection Criteria	
		Effectiveness	
	3.3 Perfor	mance Tradeoffs and Other Benefits	10
	3.4 Syster	n Interactions	11
4		g for Durability	
		Noisture Balance	
		ric Masonry Materials	
		ility Concerns	
5		etrofit Assemblies and Solutions	
		as Insulation (Batt) and Stud Frame	
		Polyurethane Foam	
		Board Foam Insulation	
		d Spray Foam & Fibrous insulation	
		ial Properties	
		al Cases	
	5.6.1	Retrofit Interior Drained Assembly	
	5.6.2	Pressure Controlled Assembly	
		nal Performance Issues	
6		etrofit Problematic Details and Solutions	
		ows	
	6.1.1	Overview	
	6.1.2	Window Sill Geometry and Material	
	6.1.3	Window Pan Flashings	
	6.1.4	Tapered Window Openings	
		or Bulk Water Concentration Details	
	6.2.1	Stone and Brick Detailing Courses	
	6.2.2	Roof-Wall Interfaces	
	6.2.3	Roof-Wall Water Problem Example	
	6.2.4	Coping and Parapet Cap Details	
	6.2.5	Downspouts, Rainwater Leaders and Scuppers	
	6.3 Groun	nd Contact Issues	
	6.3.1	Capillary Rise (Buried Brick)	
	6.3.2	Splashback	
7	Embedded	d Wood Member Research	62

8	Assessment, Analysis and Risk Management	68
	8.1 Site Visit Assessment	68
	8.2 Simple Tests & Modeling	
	8.3 Detailed Tests & Modeling	
	8.4 Site Load Assessment	
	8.5 Prototype Monitoring	74
	8.6 Maintenance and Repair	
9	Conclusions	
10	References	78
	pendix A (BEST 3 Paper)	
	pendix B (Buildings XI)	
	pendix C (Field Checklist)	
	• • • • • • • • • • • • • • • • • • • •	

Figures

Figure 1: Historic mass masonry buildings	1
Figure 2: Habitat Merrimack Valley building and site evaluation (current Building America proje	
Figure 3: Byggmeister project building and site evaluation (current Building America project)	
Figure 4: Exterior insulation retrofit overclad	
Figure 5: Exterior insulation retrofit approaches (EIFS left; insulated metal panel cladding right)) 5
Figure 6: Drained panel spray foam exterior insulation (and airtightening) retrofit of a solid	_
masonry wall; window detail	
Figure 7: Exterior spray urethane foam retrofit on residential masonry	
Figure 8: Various retrofit installations of interior spray foam insulation on mass masonry	
Figure 9: Heat flux simulations with uninsulated, 1.5", and 3" ccSPF walls	11
Figure 10: Examples of mass masonry walls and rain control	13
Figure 11: The moisture balance analogy (Straube and Burnett 2005)	14
Figure 12: Moisture sources and mechanisms for an arbitrary enclosure wall	15
Figure 13: Moisture removal mechanisms; no drainage & ventilation in mass masonry walls	
Figure 14: Voids commonly found between wythes of brick in masonry walls	
Figure 15: Pre- (left) and post-retrofit (right) temperature gradients through wall	
Figure 16: Steel angle bolted to masonry to transfer load out of beam pocket	
Figure 17: Problematic stud and batt interior retrofit with imperfect airtightness Figure 18: Temperatures at which condensation can occur	
Figure 19: Concept drawing for spray foam retrofit	
Figure 20: Interior spray-foam retrofit (insulation & airtightening) of brick wall with wood	22
beams/flooringbeams/flooring	23
Figure 21: Conceptual drawing of rigid board foam retrofit, with liquid applied membrane	
Figure 22: Conceptual drawing of hybrid spray foam and fibrous (air permeable) insulation	
Figure 23: Hybrid spray foam/damp spray cellulose assembly (steel stud not recommended)	
Figure 24: Conceptual drawing of hybrid spray foam and fibrous (air permeable) insulation	
Figure 25: Retrofit interior drained assembly on mass masonry wall, with air gap membrane	
Figure 26: Concept drawing of pressure-controlled interior retrofit.	
Figure 27: Clip tying framing to CMU backup wall, steel clip shown; not recommended	
Figure 28: Polymer framing as alternate material with better thermal resistance	
Figure 29: Improper drainage off window faces, and staining at window sill grout joints	
Figure 30: Window detail for interior retrofit; note thermal "wrap" at sill and pan flashing, and	
sloped, projecting sill with drip edge	35
Figure 31: Precast window sloped sill, close up of end dams	
Figure 32: A high-performance window sill, exhibiting end dams, steep slope, large projection,	
jamb extensions, and drip edge	
Figure 33: Solid granite sloped sill, potential for water introduction into wall	36
Figure 34: Drip edges and sloped sills are critical deflection elements (Straube 2011)	
Figure 35: Failed mortar joint at sill concentrated run-off, resulting in brick failure	
Figure 36: Precast window sill drip edge details	
Figure 37: Window sill without (L) and with (R) brick corbeling, showing different mortar erosion	
patterns	38
Figure 38: Caulk "drip edge" detail conceptual drawing	39
Figure 39: Rowlock window sill (right diagram Brick Industry Association 2005)	
Figure 40: Rowlock window sill with no projection, water deposition on wall below	
Figure 41: Metal overclad detail of existing rowlock sill (L) and original detail (R)	
Figure 42: Example of overclad sill detail (formed metal)	
Figure 43: Problem rowlock detail (left) and failure of brick at detail (right)	
Figure 44: Conceptual drawing of sub-window sill pan and sub-sill reglet drip edge	43
Figure 45: Membrane flashing wrapping window opening (L), and exterior view of window	40
assembly and completed unit (R)Figure 46: Interior view of sill/jamb flashing details (L); and head-jamb detail (R)	43 * *
Figure 46: Interior view of Sili/jamb flashing details (L); and nead-jamb detail (R) Figure 47: Window opening with tapered jamb detail (sill left uninsulated: not recommended)	44
ı iyure 🕶 . vvinuow openiny witri tapereu janıb detan (Sin lert dinnisulated, not recommended)	44

Figure 48: Gypsum board at window openings with tapered jamb detail (sill left uninsulated; n	
recommended)	45
Figure 49: Staining on decorative arch coping stones, concentrations at joints	
Figure 50: Steps in brickwork, and related cracking/freeze-thaw damage	
Figure 51: Water concentration at stone belt and cornice joints	
Figure 52: Unmaintained band course; plant growth at mortar joints	47
Figure 53: Retrofit roof over entrance; water runoff concentration at roof-wall interface	47
Figure 54: Water runoff concentration at roof-wall interface (kickout flashing required)	
Figure 55: Water runoff concentration at roof-wall interface (kickout flashing required)	48
Figure 56: Interior paint/parging delamination, with exterior conditions for comparison	49
Figure 57: Moisture issues at roof/wall and windows in retrofitted building (Brennan 2011)	50
Figure 58: Moisture issues at chapel windows (Brennan 2011)	50
Figure 59: Severe freeze-thaw damage at existing chimney; lack of projecting cap with drip ed	lge51
Figure 60: Coping detail and runoff staining at joints of previous coping design	51
Figure 61: Parapet and coping retrofit details	52
Figure 62: Improved drip edge overhang at coping	53
Figure 63: Stone parapet cap, with joints in stone coping	53
Figure 64: Stone parapet cap retrofit options; membrane layer highlighted	54
Figure 65: Freeze-thaw damage at downspout disconnection (L), delamination of brick (R)	54
Figure 66: Disconnected downspout and related damage to masonry	55
Figure 67: Damaged pilaster at downspout; severe mortar erosion	55
Figure 68: Common masonry wall assembly with non-porous stone at grade	56
Figure 69: Severe subfluorescence/spalling at basement window; stone shelf below grade	57
Figure 70: Rear wall near subfluorescence damage visible in basement; buried window	57
Figure 71: Pre-retrofit building interior at grade condition	58
Figure 72: Exterior parking lot grade relative to interior conditions	58
Figure 73: Air gap membrane below grade and top closure strip	59
Figure 74: Ground "skirt" foundation water control (with added insulation)	59
Figure 75: Brick condition adjacent to front steps, splashback evident	60
Figure 76: Typical embedded beam (left), and 3D simulation representation of beam & floor (ri	ght)62
Figure 77: Typical embedded floor joists (left), and simulation representation (right)	62
Figure 78: Embedded beam uninsulated case (left) and insulated case (right)	63
Figure 79: Heat loss through 42 sf (4 m ²) of wall assembly with joist framing, various cases	63
Figure 80: Wood beam end (1"/25 mm) moisture contents; uninsulated cases	64
Figure 81: Wood beam end (1"/25 mm) moisture contents; insulated cases (+ uninsulated)	65
Figure 82: Guidance on protection of embedded floor framing near grade (Lstiburek 2007b)	66
Figure 83: Exterior details that demonstrate freeze-thaw damage in existing masonry building	
Figure 84: Interior details showing previous moisture issues at window and roof/wall interface	€ 69
Figure 85: Brick liquid water uptake (A-value) testing	70
Figure 86: Example WUFI model showing discretization and critical layers for freeze-thaw failu	ure70
Figure 87: Freeze-thaw temperature and moisture content graph for evaluation of risk	71
Figure 88: Removal of brick sample, and dilatometry (dimensional change) measurements	
Figure 89: Determination of Scrit value plotting degree of saturation against strain (dilation)	72
Figure 90: Rain deposition factor (RDF) (from Straube and Burnett 2005)	
Figure 91: Instrumented occupied building (Waterloo, ON) with driving rain gauges	74
Figure 92: Instrumentation plan and monitoring locations, prototype installation in Toronto, O	
(Photo c/o Halsall Engineering)	

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Tables

Table 1: Air leakage through masonry materials (Wilson 1961)	25
Table 2: Excerpt from IRC 2009 Table R601.3.1, requirements for use of Class III vapor retarder	
Table 3: R value and water vapor permeability properties for various insulation materials	27
Table 4: Thermal performance of wood frame stud wall options, with spray foam insulation	30

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Definitions

ASTM American Society for Testing and Materials

BA Building America Program (www.buildingamerica.gov)

BSC Building Science Corporation

ccSPF Closed-cell Spray Polyurethane Foam

CMU Concrete masonry unit (block)

DOE U.S. Department of Energy

EIFS Exterior Insulation and Finish Systems

EPS Expanded Polystyrene

FT Freeze-thaw

IAQ Indoor air quality

ICC International Code Council

IECC International Energy Conservation Code

IRC International Residential Code for One- and Two-Family Dwellings

NREL National Renewable Energy Labs (http://www.nrel.gov)

ocSPF Open-cell Spray Polyurethane Foam

PCF Pounds per cubic foot

PVC Polyvinyl chloride

RH Relative humidity

S_{crit} Critical degree of saturation; see Mensinga et al. 2010

SPF Spray Polyurethane Foam

USD United States Dollars

WUFI Wärme- Und Feuchtetransport Instationär http://www.wufi.de/)

XPS Extruded polystyrene

Executive Summary

Load-bearing masonry buildings are a significant portion of the existing building stock. Given the Building America goals of reducing home energy use by 30%-50% (compared to 2009 energy codes for new homes and pre-retrofit energy use for existing homes), insulation and air sealing of mass masonry walls will need to be a component of this work if mass masonry residential buildings are to be addressed.

Exterior insulation provides the ideal conditions for building durability; however, many buildings cannot be retrofitted with insulation on the exterior for reasons such as historic preservation, cost, zoning or space restrictions, or aesthetics. Adding insulation to the interior side of walls of such masonry buildings in cold, and particularly cold and wet, climates may cause performance and durability problems. There are specific moisture control principles that must be followed for a successful insulated retrofit of a solid load-bearing masonry wall.

In terms of cost-effectiveness, uninsulated masonry (even "thick" multi-wythe construction) would have an average R value of roughly R-5, which is far below current energy code requirements; application of insulation has substantial benefits. The wintertime thermal mass benefits of leaving masonry uninsulated are negligible in heating-dominated climates, compared to locations with high diurnal swings around the interior setpoint (as found in milder climates).

Increasing the building airtightness (which would result from this interior retrofit) can cause indoor air quality problems: mechanical ventilation, pollution source control, and combustion safety measures must be implemented to manage this risk.

When examining the moisture problem, the fundamental premise is that mass masonry walls manage moisture in a different way than modern, drained assemblies. Therefore, the balance of moisture (into and out of the wall) is strongly affected by the application of interior insulation. For one, the masonry wall becomes colder: the inside face of the masonry wall changes from seeing moderate temperatures to regularly experiencing freezing temperatures. In addition, the wall has reduced drying to the interior (by cooling the masonry, and by adding vapor impermeable layers on the interior), and the amount of energy flow through the wall (and thus drying potential) has been minimized. In addition, moisture flow due to air leakage into the interface between the masonry and insulation can result in condensation problems; excellent airtightness is desirable to prevent this. Another issue is rot/corrosion of embedded elements: embedded wood timbers are a common embedded element with durability concerns.

In terms of interior insulation assembly options, drywall on a steel stud wall filled with batt insulation is not recommended. It has a high likelihood of wintertime condensation and mold growth in the wall, due to leakage of interior air into the cold interface between the insulation and the masonry. This would be exacerbated in a pressurized building.

A more successful approach involves spraying an airtight insulating foam directly to the interior side of the existing masonry: all air leakage condensation is strictly controlled, and it is the most practical approach to achieving high levels of airtightness in existing buildings. The spray foam also acts as a moisture barrier, and any small amount of incidental rain penetration will be localized and controlled. High-density closed cell polyurethane foam is generally a good

solution for thinner applications (e.g., 2" of ccPCF), and open-celled semi-permeable foams (e.g., 5" ocSPF) can be a good choice for greater thickness if the interior is kept at a low humidity during winter and the outdoor temperature is not too cold.

Rigid foam board insulation of various types has been used as the interior retrofit, but is far more difficult to build as it requires great care in ensuring that the board is firmly in contact with the masonry (no gaps), and that a complete air barrier is formed. Note that bare masonry has been measured as a noticeable source of air leakage, thus showing the need for an air barrier layer, typically applied to the interior face of the masonry.

Another assembly option is to combine spray or rigid board foam with fibrous, air permeable insulation (fiberglass or cellulose) to create a lower cost high-R wall assembly. The relative thickness of the foam layer is a function of condensation control, and thus climate conditions.

Thermal bridging through wood framing will have a minimal impact on thermal performance if wood stud framing allows for at least 1" of insulation (preferably 2"). However, thermal bridging through light-gauge steel framing has a significant impact: the gap for insulation between the framing and the masonry should be maximized; preferably, there should be minimal to no insulation placed within the steel stud bay. Steel stud clips back to the masonry also have a significant thermal bridging effect; they should be replaced with a non-thermally conductive material.

Controlling bulk water entry into the wall when doing interior masonry retrofits is of vital importance, especially as water leakage will no longer be visible from inside until damage occurs to interior finishes. If rain control cannot be addressed and upgraded, interior insulation should not be implemented. A variety of critical details were examined, showing problems and solutions.

Windows and doors are non-absorbent, and hence shed all the rainwater that strikes them. To prevent masonry durability problems, rainwater surface drainage must not be concentrated on the wall below, and this water should be shed from the face of the building. This drainage and shedding is accomplished by a sloped sill detail with end dams, and a sufficient drip edge beyond the wall below. Rowlock window sills are especially vulnerable, as they are composed of individual bricks with mortar joints, which will be a source of water leakage. One possible solution to reduce water loading into the wall below is to overclad the rowlock course with metal flashing.

Leakage through the wall-to-window joint or the window unit itself can contribute to masonry moisture loading. To prevent these issues, a subsill pan flashing should be installed, which directs any of this water out onto the sill to the exterior.

Copings and parapet caps can suffer from problems such as inadequate slope, incorrect slope, inadequate overhangs, or inadequate drip edges: they can all cause accumulation of bulk water on masonry below. Projecting drip edges and waterproofing under the cap are vital details to implement at these assemblies.

Details such as stonework and band courses can result in water concentration and deposition on the face of the building. Solutions include overclad caps and drip edges below these features.

Roof-wall interfaces can be another source of water concentrations; details such as kick-out flashings are critical to prevent these issues.

Downspouts, rainwater leaders and scuppers, when improperly designed or when they fail to function, can concentrate a tremendous amount of water, making freeze-thaw damage very likely.

When brick is buried below grade, severe subfluorescence and spalling may result, due to capillary water uptake (i.e., moisture "wicking") through the brick. The recommended solution to these buried brick issues is to eliminate capillary contact between the soil and the brick. Another risk close to grade is splashback; these issues are reduced with 'softer' landscaping (i.e., not pavement), or keeping roof and wall drainage away from the adjacent ground.

Another durability risk is the hygrothermal behavior of moisture-sensitive wood beams embedded in the load-bearing masonry. Simulations were run to examine the thermal and moisture behavior of embedded beams before and after insulation. Overall, these simulations indicate that there is substantial uncertainty in how embedded wood members in masonry actually behave in service after insulation retrofits. Further research is warranted, including the use of two-dimensional hygrothermal simulations, and in-situ measurements in both insulated and uninsulated configurations.

When considering the interior insulation of a masonry building, a series of steps are recommended to assess the risks associated with this retrofit, with greater certainty with added steps, as follows:

- 1. Site Visit Assessment (assessment of rain leakage, poor detailing, existing freeze-thaw damage)
- 2. Simple Tests & Modeling (dry density, liquid water uptake, saturation moisture content, and basic hygrothermal/WUFI modeling)
- 3. Detailed Tests & Modeling (thermal conductivity, Fagerlund's Critical Degree of Saturation or S_{crit})
- 4. Site Load Assessment (assessment of driving rain load, run down patterns; monitoring of rain deposition with driving rain gauges)
- 5. Prototype Monitoring (retrofit of a small area of the building, and monitoring of temperature and moisture content, including comparisons to models)
- 6. Maintenance and Repair (creating a recommended program of inspection/repair, perhaps in the form of a building owner's manual)

Although many of these retrofits are being implemented in locations throughout North America, there are still major needs for continued work and research on this topic, including comparisons between models and in-service behavior, increasing the database of interior insulated mass masonry buildings, an improved understanding of rain loadings on walls, and research on clear sealants such as silanes and siloxanes.

1 Introduction

Load-bearing brick masonry buildings are a significant portion of the existing building stock in the East Coast and Midwest regions of the United States. However, adding insulation to the interior side of walls of such masonry buildings in cold, and particularly cold and wet, climates may cause performance and durability problems in some cases. Exterior insulation provides the ideal conditions for building durability; however, many buildings cannot be retrofitted with insulation on the exterior for reasons such as historic preservation, cost, zoning or space restrictions, or aesthetics.









Figure 1: Historic mass masonry buildings

Interior insulation of existing mass masonry structures is a measure that is being implemented in current Building America projects, including the Habitat for Humanity of Merrimack Valley

project in Lawrence, MA (Figure 2), and the Byggmeister brick row house renovation in Roxbury, MA (Figure 3).





Figure 2: Habitat Merrimack Valley building and site evaluation (current Building America project)





Figure 3: Byggmeister project building and site evaluation (current Building America project)

There are specific moisture control principles that must be followed for a successful insulation retrofit of a solid load-bearing masonry wall. This measure guideline presents the current state of the art of guidance in terms of moisture-safe retrofits of mass masonry walls. This document is divided into the following sections:

- **Background** places the problem of masonry insulation in context, including the advantages of exterior insulation, the relative risks of interior insulation, and citations of previous research.
- **Decision-making and Tradeoffs** covers further material which includes costeffectiveness, performance tradeoffs (including quantification of energy benefits of mass vs. insulation), and system interactions.
- **Retrofitting for Durability** describes the balance of wetting and drying that is occurring in building enclosure elements, and how this balance changes when mass masonry walls

- are retrofitted with interior insulation. It points out specific durability issues, such as freeze-thaw damage, interstitial condensation, and damage to embedded wood timbers.
- Interior Retrofit Assemblies and Solutions then covers a variety of interior insulation details that have shown good performance in service, as well as describing problematic assemblies, and why they are prone to failure. A further discussion of thermal performance (overall insulation value) is included in this section.
- Interior Retrofit Problematic Details and Solutions examines exterior water control detailing of masonry structures, which is key to a successful interior insulation retrofit; this could be considered a guide to conducting field reviews of these buildings. Some key details include windows, band courses, roof-wall interfaces, parapets, downspouts, and areas at or close to grade. A case study of a building that showed problems post-retrofit is also included, to show what can go wrong if water control details are not addressed.
- Embedded Wood Member Research is a summary of a conference paper that examined the effect of insulation on masonry-embedded wood structural members in detail, using three-dimensional thermal simulations, and one-dimensional hygrothermal simulations. Overall, these simulations indicate that there is substantial uncertainty in how embedded wood members in masonry actually behave in service after insulation retrofits. Further research is recommended, including more advanced hygrothermal simulations, and field monitoring.
- The final section, **Assessment, Analysis and Risk Management**, presents a series of six recommended steps to assess the risks associated with this retrofit, and to determine what can be done to mitigate this risk. Each incremental step reduces uncertainties in the evaluation (and thus reduces risk). These steps included diagnostic tests and techniques to manage risk of freeze thaw damage to the masonry.

2 Background

2.1 Context

Reducing the energy consumption of buildings has become increasingly imperative because of the combined demands of energy security, rising energy costs, and the need to reduce the environmental damage of energy consumption. In addition to new buildings, a vast stock of existing buildings—the great majority of which have poorly insulated enclosures—exists.

Upgrading, renovating and converting buildings to new uses and higher performance levels involve numerous challenges. A socially, culturally, and economically important class of buildings is solid, usually load-bearing, masonry buildings, typically built before the Second World War. These buildings have value because they often have good reserves of structural capacity, are located near urban centers, are beautiful or historically significant, and often offer flexible, low-cost space that can be easily converted to housing.

2.2 Exterior Insulation of Mass Masonry Structures

Retrofitting existing buildings on the exterior (Figure 4 through Figure 7), is the best possible technical solution: exterior insulation provides the highest level of durability, energy efficiency, and comfort with the least technical risk. Specifically, externally-applied insulation and air/water control layers have the following advantages:

- The insulation and air/water control layers can easily be made continuous and thus protect the existing structure (masonry) from rain, condensation, and temperature swings
- Thermal bridging at floors and partitions is eliminated
- Thermal mass benefits are enhanced
- Access to conduct the work is often easier





Figure 4: Exterior insulation retrofit overclad



Figure 5: Exterior insulation retrofit approaches (EIFS left; insulated metal panel cladding right)

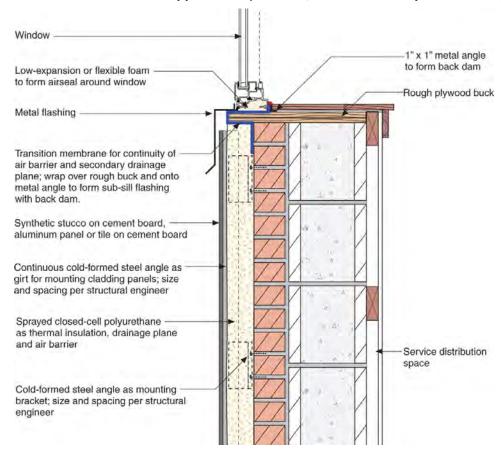


Figure 6: Drained panel spray foam exterior insulation (and airtightening) retrofit of a solid masonry wall; window detail





Figure 7: Exterior spray urethane foam retrofit on residential masonry

Given the option, exterior insulation (in the form of an overclad such as EIFS, drained panel systems over insulation and membrane, or similar) should always be the preferred, least risk retrofit.

2.3 Interior Insulation of Mass Masonry Structures

Despite the advantages of exterior insulation, many buildings must be retrofitted on the interior, for reasons such as historic preservation, zoning or space restrictions, or aesthetics (Figure 8). Load-bearing masonry buildings often (not always) have historic significance and highly-valued aesthetics that preclude exterior retrofits.

Interior retrofits of load-bearing masonry are often desired to preserve the exterior appearance. There are many possible interior insulation approaches which, by and large, are reasonably well understood. Adding insulation, increasing airtightness, replacing windows, and improving rain control is a normal retrofit package. Adding insulation to the walls of such masonry buildings in cold (and particularly cold and wet) climates may cause performance and durability problems, particularly rot and freeze-thaw damage.

There are specific moisture control principles that must be followed for a successful interior retrofit of a solid masonry wall. The goal of this measure guideline is to present the current state of the art of guidance in terms of moisture-safe retrofits of solid masonry walls, with some discussion of specific details that have higher durability risks. This document provides engineering, architectural, and contractor guidance on assessing and minimizing the risk of freeze-thaw damage arising from the interior insulation of mass wall assemblies. This research

project also provides similar guidance on assessing and managing the decay risk of embedded wood structural members.



Figure 8: Various retrofit installations of interior spray foam insulation on mass masonry

2.4 Previous Research

It has long been known that exterior insulation provides the ideal conditions for building durability and performance (Hutcheon 1964). This approach is further described by Lstiburek (2007a).

Numerous obstacles to more wide-scale deployment of interior retrofits include concerns about freeze-thaw damage due to reduced outward heat flow and reduced inward drying, and the potential for decay of wood structural framing members (typically floor joists) that are embedded in mass assemblies. The problems and some case studies of interior retrofits are outlined by practitioners such as Maurenbrecher et al. (1998), Gonçalves (2003), and Straube and Schumacher (2002, 2004).

The masonry freeze-thaw issue has been examined by (among others) Mensinga et al. (2010), who propose the use of material property testing as an input to hygrothermal simulations, using a limit states design approach. The embedded floor joist decay issue has been studied by some practitioners (Dumont et al. 2005, and Morelli 2010), but many issues remain unresolved.

2.5 Relevance to Building America's Goals

The goal of the U.S. Department of Energy's (DOE) Building America program is to reduce home energy use by 30%-50% (compared to 2009 energy codes for new homes and pre-retrofit energy use for existing homes). It is clear that uninsulated above-grade and below-grade masonry walls will be a significant source of heat loss in any heating-dominated climate. This will render achieving those targets difficult (if not impossible) without insulating and air sealing.

However, it is important to avoid retrofits which result in undesirable outcomes such as poor indoor air quality or IAQ (due to mold or other microbial growth), damage to the structure, or aesthetic problems on the building exterior. If a significant number of these retrofits become associated with problems, this can result in major negative publicity for retrofit programs. Determining safe thresholds and guidance for these retrofits is therefore imperative.

The majority of construction that can benefit from this research is in locations with older building stock (i.e., mass masonry). The greatest concentrations are likely on the East Coast and in the Midwest (i.e., cold climates), although these types of buildings are definitely present throughout country.

Potentially millions of housing units could benefit from a better understanding of the moisture risks associated with interior retrofits, and the means of reducing the risks.

Critical Takeaways

Retrofitting existing buildings on the exterior is the best possible technical solution: exterior insulation provides the highest level of durability, energy efficiency, and comfort with the least technical risk

In cases when an exterior retrofit is not possible, it should be noted that adding interior insulation to the walls of masonry buildings in cold (and particularly cold and wet) climates may cause performance and durability problems, particularly rot and freeze-thaw.

3 Decision-making and Tradeoffs

3.1 Measure Selection Criteria

The first decision that needs to be made is whether an interior or exterior retrofit is to be pursued, or for that matter, to "do nothing." "Do nothing" is typically not an option, as the concerns that drove the interest in a retrofit must be addressed.

It is always technically superior to undertake an exterior retrofit. An interior retrofit may or may not be less expensive, depending on such factors as access, and whether or not a gut rehabilitation (i.e., full replacement of services at the exterior wall) was planned. Exterior retrofits typically have an advantage over interior insulation with respect to energy performance (thermal bridging at floor, thermal mass effects, etc.). However, this is only one small facet of the decision making process: issues as aesthetics, historical significance, improved comfort, and the lifespan of the project tend to dominate this decision instead. These types of decisions are beyond the scope of this work.

The major decisions that need to be made—once an interior retrofit has been decided on—are related to the techniques of how to apply insulation and ensure airtightness, which materials to use, and how to deal with durability and rain control concerns.

The choices for materials and techniques tend to be divided between interior studwork filled with low-density, air permeable insulation (e.g., fiberglass batt), and studwork on the inside of semi-permeable foam insulations. There are significant differences due to risks of interstitial condensation and durability, which will be discussed below.

3.2 Cost-Effectiveness

Load bearing masonry has a wide range of thermal properties. However, even a 'thick' multi-wythe load-bearing masonry wall is likely to have an R-value in the range of R-3.2 to R-6.8, with an average R-value of around R-5. Surface heat transfer coefficients ("air films") of another R-1 may result in thermal performance comparable to that of a high-end (i.e. triple glazed) modern window; however this level of insulation is too low for most practical purposes (considering current energy costs, building durability, health and thermal comfort issues). Hence insulation is often added during retrofits.

The R values of uninsulated masonry walls are also substantially below modern code requirements for cold climates: for Zones 5 and 6, the typical opaque-wall "true" R value requirements are in the range of R-12 to R-17 (as calculated from U values given in the 2009 International Energy Conservation Code/IECC, Table 402.1.3; ICC 2009).

Thermal insulation follows the law of diminishing returns, with decreasing return on investment with increasing insulation thickness. Given that these wall assemblies are being changed from uninsulated (base case) to insulated (final) assemblies, it is likely that the initial inch or two of insulation should be highly cost-effective. Optimization would be a function of insulation cost and climate zone.

In many (perhaps most) cases of insulation retrofits of load-bearing masonry buildings, the energy savings are not that important to the owner. Instead, insulating and air sealing is being

pursued to meet modern expectations for thermal comfort, to control rain penetration, and to ensure indoor air quality. This desire covers the cost of mobilization and the initial levels of intervention: energy efficiency and payback calculations only become important once the minimum performance has been met. Therefore, the marginal cost of adding another inch of insulation above the minimum accepted for performance should be entered into the payback calculations.

BSC's current retrofit recommendations include the use of closed-cell air-impermeable spray foam as an interior insulation material for mass masonry walls. Closed-cell spray foam (ccSPF) has a typical installed price of roughly \$1.00 (USD) per board foot; when normalized by R value (instead of volume) this is equivalent to around \$0.16/sf·R. In comparison, typical loose-fill fibrous insulations are sold at \$0.02-0.04/sf·R; note that this is a material cost, not an installed cost. If a 1:1 material-to-installation cost ratio is assumed for this estimate, the use of closed-cell spray foam is still roughly two to four times as expensive as the lowest-cost loose fill materials. However, as will be discussed in the measure guideline, the use of air permeable, moisture-sensitive fibrous insulations in this application result in assemblies with higher risk of moisture-related failures.

3.3 Performance Tradeoffs and Other Benefits

Basic benefits of the retrofit insulation of uninsulated masonry walls include energy savings and thermal comfort improvements for occupants (due to radiant surface temperature effects and air leakage reduction). The assemblies under discussion could meet requirements for modern energy codes, as discussed earlier.

One belief that appears to be common among less technical practitioners is that insulation of mass masonry structures is unnecessary, as thermal mass effects provide sufficient benefits. Basic energy models can be used to show that thermal mass is not significant to energy performance for buildings located in heating-dominated (cold) climates. Thermal mass is of greater benefit in locations with high diurnal swings around the interior setpoint, as commonly found in the United States Southwest. This was demonstrated using a one-dimensional hygrothermal model (WUFI), tabulating heat flux through uninsulated and insulated wall assemblies in a cold climate such as Burlington, VT in DOE Zone 6 (see Figure 9). The addition of 1.5" of insulation (closed cell spray polyurethane foam) resulted in a 60% reduction in heat flux through the walls relative to the uninsulated case. Increasing this insulation to 3" resulted in a 75% reduction compared to the uninsulated case (an improvement, but demonstrating diminishing returns).

Note, however, that this analysis is not intended to be a dismissal of thermal mass as a concept: energy savings can be obtained by combining insulation with thermal mass; temporal load shifting effects can be another benefit.

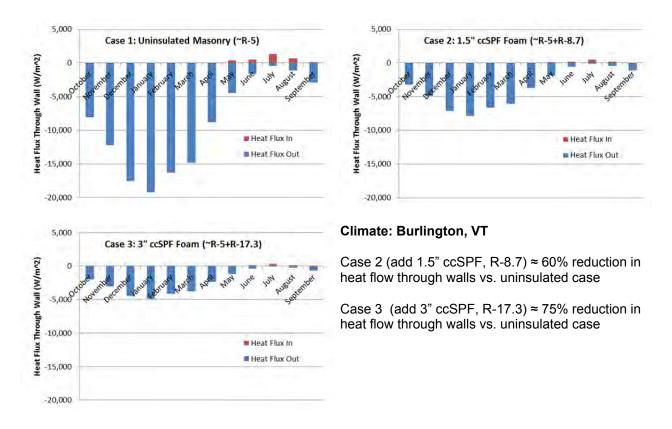


Figure 9: Heat flux simulations with uninsulated, 1.5", and 3" ccSPF walls

3.4 System Interactions

If an interior retrofit improves both the insulation value and airtightness, numerous risks must be assessed. Both goals may reduce the durability of the masonry, because the masonry will—by definition—be colder for longer periods of time than before, and will have less drying capacity, both because it is colder and because the interior layers added by the retrofit will restrict vapor diffusion. The colder post-retrofit masonry will also make air leakage condensation much more likely in cold weather. Concerns also exist for any moisture-sensitive floor structure that is embedded in the masonry: wood beams are especially sensitive to decay after an interior retrofit is completed.

Increasing the building airtightness can cause indoor air quality problems. To manage this risk, mechanical ventilation and pollution source control must be implemented. Like all buildings, when airtightening is undertaken, there is a concern regarding the possibility of back drafting atmospherically vented combustion appliances. Closed combustion appliances (drawing combustion air from the exterior) can be specified to eliminate this risk. Alternately, spillage testing can be conducted and vents added to furnace/boiler rooms to minimize the risk. Combustion appliances could be moved outside of the building enclosure, but this loses the benefit of recapturing system losses within the conditioned space. This approach often results in less than ideal air barrier performance as well.

Critical Takeaways

A multi-wythe load-bearing masonry wall is likely to have an R-value in the range of R-3.2 to R-6.8, with an average R-value of around R-5, which is substantially below modern codes. Given that these wall assemblies are being changed from uninsulated (base case) to insulated (final) assemblies, it is likely that the initial inch or two of insulation should be highly cost-effective.

Recommendations in this report call for closed-cell air-impermeable spray foam as an interior insulation material for mass masonry walls, which is substantially more expensive than fibrous insulation such as fiberglass batt. However, the latter is not recommended, as it results in assemblies with higher risk of moisture-related failures.

One belief that appears to be common among less technical practitioners is that insulation of mass masonry structures is unnecessary, as thermal mass effects provide sufficient benefits. Basic energy models can be used to show that thermal mass is not significant to energy performance for buildings located in heating-dominated (cold) climates: retrofit of insulation is necessary to obtain any reasonable energy performance.

Increasing the building airtightness—which would result from this interior retrofit—can cause indoor air quality problems. Mechanical ventilation, pollution source control, and combustion safety measures must be implemented to manage this risk.

4 Retrofitting for Durability

The vast majority of modern wall assemblies are designed and constructed using different materials to satisfy the various functions of the building enclosure (structure, control of moisture, heat & air, and interior & exterior finish, as discussed in Straube and Burnett 2005). Solid load-bearing masonry assemblies are by their nature durable. However, the manner in which they manage moisture is quite different than modern, framed, multi-layer assemblies (Figure 10). It is important to understand the difference in behavior to support decision-making during retrofits.

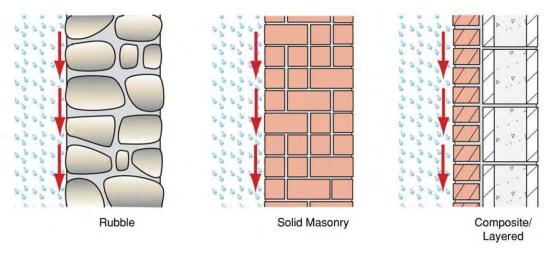


Figure 10: Examples of mass masonry walls and rain control

The primary concern with insulating older load bearing masonry buildings in cold climates is the possibility of causing freeze-thaw damage of the brickwork and decay in any embedded wood structure. Both concerns are related to excess moisture content and hence a review of moisture in building enclosures, particularly walls, is appropriate.

4.1 The Moisture Balance

For a moisture-related problem to occur, at least five conditions must be satisfied:

- 1. a moisture source must be available,
- 2. there must be a route or means for this moisture to travel,
- 3. there must be some driving force to cause moisture movement,
- 4. the material(s) involved must be susceptible to moisture damage, and
- 5. the moisture content must exceed the material's safe moisture content for a sufficient length of time.

To avoid a moisture problem one could, in theory, choose to eliminate any one of the conditions listed above. In reality, it is practically impossible to remove all moisture sources, to build walls with no imperfections, or to remove all forces driving moisture movement (Straube and Burnett 2005). It is also not economical to use only those materials that are not susceptible to moisture damage. Therefore, in practice, it is common to address two or more of these prerequisites so as

to reduce the probability of exceeding the safe moisture content and the amount of time the moisture content is exceeded.

All enclosure design requires a balance of wetting and drying (Figure 11). Since wetting occurs at different times than drying, storage bridges the time between wetting and drying. If a balance between wetting and drying is maintained, moisture will not accumulate over time, the safe moisture content will not be exceeded, and moisture-related problems are unlikely. The storage capacity and the extent and duration of wetting and drying, however, must always be considered when assessing the risk of moisture damage.

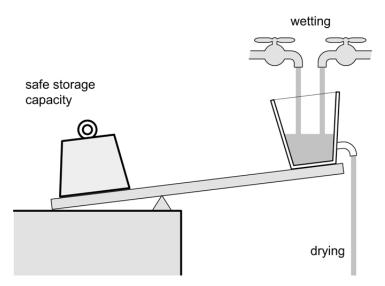


Figure 11: The moisture balance analogy (Straube and Burnett 2005)

The four major sources of moisture for the above-grade building enclosure are (Figure 12):

- 1. precipitation, especially driving rain,
- 2. water vapor in the air transported by diffusion and/or air movement through the wall (from either the interior or exterior); inward vapor drives due to inward thermal gradients/solar heating are a particular vapor diffusion phenomenon relevant here (see Straube and Burnett 2005; Lstiburek 2006)
- 3. built-in and stored moisture, and
- 4. liquid and bound ground water

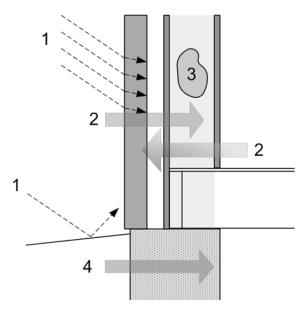


Figure 12: Moisture sources and mechanisms for an arbitrary enclosure wall

A wall assembly's drying potential is an important factor in assessing its vulnerability to moisture problems. Moisture is usually removed from any generic enclosure assembly by (Figure 13):

- 1. evaporation of water transported by capillary suction through microscopic pores to the inside or outside surfaces;
- 2. vapor transport by diffusion (through microscopic pores), air leakage (through cracks and holes), or both, either outward or inward;
- 3. drainage through small cracks and openings, driven by gravity; and
- 4. ventilation (ventilation drying), the intentional flow of air behind the cladding.

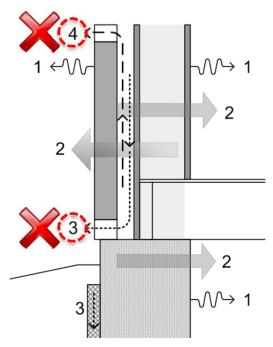


Figure 13: Moisture removal mechanisms; no drainage & ventilation in mass masonry walls

Solid masonry walls were never designed to use mechanisms 3 and 4 (drainage & ventilation) to provide drying. In some cases, drainage and ventilation may be added to the inside face of a masonry wall (see Section 5.6.1): this is desirable (as it converts the load bearing masonry wall to a masonry veneer wall from a point of view of hygrothermal performance) but it is often not practical (because of floor joist and partition wall penetrations) and may actually increase the risk of failure.

4.2 Historic Masonry Materials

There are many types of masonry walls that must be considered in a retrofit. In many cases, the masonry is multi-wythe clay brick; however, there are many possible conditions that occur in practice. Examples include natural stone masonry (ashlar or rubble, of many different types of stone), a mix of brick and terra cotta backup wall, or even concrete masonry units faced with brick. As each of these materials responds differently to moisture, they may require a different approach.

To add further complexity, clay brick masonry walls were often built with different quality of bricks in different parts of the wall assembly. Bricks that had been perfectly fired were used on the exterior as face brick, over- and under-fired bricks were installed in the core, and bricks of intermediate quality used on the interior. This is not a universal observation, but a common one. Each of the brick types, manufactured by the same kiln at the same time, can have very different properties.

The wall assemblies described as "solid masonry" may in fact contain many hollow spaces (Figure 14). Voids, sometimes full-height, sometimes story height, and sometimes only 16-24" high are often found between layers of masonry. These voids act as capillary breaks, and may allow water to accumulate or concentrate, as they are invariably not intentionally drained.



Figure 14: Voids commonly found between wythes of brick in masonry walls

The interior of masonry walls may be finished with plaster, often gypsum or lime-cement based, and sometimes installed over furring strips and/or lath. In some cases, a layer of bitumen is applied between the interior finish and the masonry. These finish layers may need to be removed (if they are moisture sensitive, like gypsum, or if they form a void that can create unintentional air leakage, like furring and lath) as part of the retrofit.

4.3 Durability Concerns

Generally, the outside layers of the masonry experience the same rain and similar temperatures pre- and post-retrofit: the exterior ½" of masonry experiences the same temperature regime, and the same rain wetting.

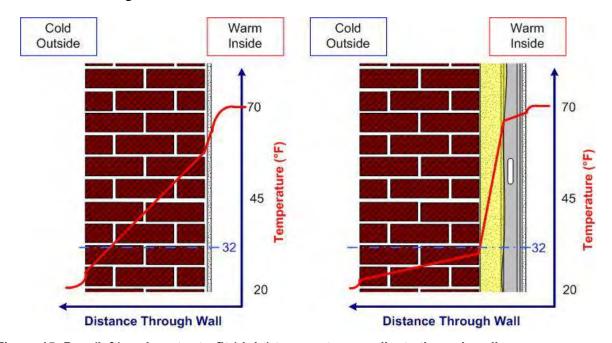


Figure 15: Pre- (left) and post-retrofit (right) temperature gradients through wall

The biggest changes occur at the inside face of the masonry wall. Before retrofit, the assembly experienced moderate temperatures close to interior conditions (Figure 15, left). After the

retrofit, the inside face will experience much colder temperatures and often wetter conditions (Figure 15, right). With just modest levels of insulation, the interior face of the masonry can regularly experience freezing temperatures. Hence, the concern is whether there is a potential for freeze-thaw damage created by the retrofit.

Other impacts of interior insulation retrofits are that the assembly had reduced drying to the interior (by cooling the masonry, and by adding vapor impermeable layers on the interior), and the amount of energy flow through the wall (and thus drying potential) has been minimized.

There is also a condensation risk at the masonry-to-insulation interface. In the early days of masonry retrofits (1970s oil crisis), steel stud and fiberglass batt were often installed and covered with polyethylene on the interior. However, air leakage could bypass imperfectly installed polyethylene vapor barriers/air barriers, resulting in condensation problems. This condensation-based wetting would occur in a layer that is cold enough to precipitate condensation, and often would drop below freezing. Although this interface is hidden, it became a durability issue, manifested as the assembly degrading and freeze-thaw spalling in some cases. We have no documented cases of this occurring, but this type of failure has been described second- and third-hand by numerous sources. To avoid this problem, excellent airtightness on the interior is desirable.

It is worth noting that only partial success in air sealing the assembly from the interior can be much more dangerous than a rigorous, correctly executed air barrier. A small air leak in an otherwise insulated assembly will still result in a condensation on the cold surface. In contrast, a gross air leak might result in localized warming of the masonry surface, reducing the amount of condensation. However, the latter case should never be relied on to provide good performance; uncontrolled air leakage may still find cold surfaces to condense on. Overall, half measures result in greater risk than full measures.

In the post-retrofit building, an additional durability risk is the fact that bulk water entry (as addressed by exterior bulk water control methods, such as flashings and overhangs) will not be as evident from interior inspection. Interior signs of bulk water intrusion (e.g., visible leaks, "bubbling" plaster, efflorescence, or wet window sills) are often the first sign of problems, which are typically noticed and reported by building occupants. Any type of interior retrofit reduces the visibility of these indicators: this makes continuing exterior upkeep and water control a critical factor over the future service life of the building.

Another durability concern is rot/corrosion of embedded elements. A counteracting aspect of this issue with interior insulation retrofits is that although the assembly may have higher moisture contents, it is also much colder during winter months—which slows the rate of both corrosion (chemical reactions) and rot (biological reactions).

Embedded wood timbers are a common embedded element with durability concerns. A number of solutions are being pursued, including borate injections into the wood, metal wedges next to the member (to provide passive heat flow), active heating, or construction of a load bearing structure inside of the masonry (Figure 16), and cutting off the end of the beam.





Figure 16: Steel angle bolted to masonry to transfer load out of beam pocket

Windows and door penetrations must be given careful consideration during the retrofit process. Ensuring rain control and thermal continuity (i.e., avoiding thermal flanking) are paramount for good performance and require good detailing. A minimum insulation value around window openings is required to prevent condensation. Rain penetration at the window-to-wall interface and the effect of surface features (sills, lintels, drips) on rain shedding or concentration features must be addressed.

Critical Takeaways

In mass masonry walls, moisture is managed in a different way than modern, drained assemblies. Therefore, the balance of moisture (into and out of the wall) is a critical aspect which is affected by the application of interior insulation.

The outside layers of the masonry experience the same rain and similar temperatures pre- and post-retrofit. However, the inside face of the masonry wall changes from seeing moderate temperatures to regularly experiencing freezing temperatures.

Other impacts of interior insulation retrofits are that the assembly had reduced drying to the interior (by cooling the masonry, and by adding vapor impermeable layers on the interior), and the amount of energy flow through the wall (and thus drying potential) has been minimized.

Moisture flow due to air leakage into the interface between the masonry and insulation can result in condensation problems. Excellent airtightness on the interior is critical to avoid problems.

Another issue is rot/corrosion of embedded elements: embedded wood timbers are a common embedded element with durability concerns.

The interior of masonry walls may be finished with plaster, and sometimes installed over furring strips or lath. These finish layers may need to be removed (if they are moisture sensitive, like gypsum, or if they form a void that can create unintentional air leakage, like furring and lath) as part of the retrofit.

5 Interior Retrofit Assemblies and Solutions

As described above, there are numerous approaches to adding insulation and increasing the airtightness of masonry walls from the interior. In all cases, avoiding a gap between the existing masonry and the new insulation is important.

5.1 Fibrous Insulation (Batt) and Stud Frame

A common assembly includes drywall on a steel stud wall filled with batt insulation (Figure 17). A small (from ½" to up to a 2") air gap, may be intentionally installed on the inside of the existing masonry wall, or one can form because of the dimensional variations that occur in existing buildings. The drywall finish often acts as the air barrier in this situation, and either paint, Kraft facings, polyethylene sheet, or aluminum foil backing acts as a vapor control layer. (Note that multi-wythe masonry is usually quite air permeable, and is not in itself sufficient as an air control layer; Table 1). There are numerous serious problems with this approach.

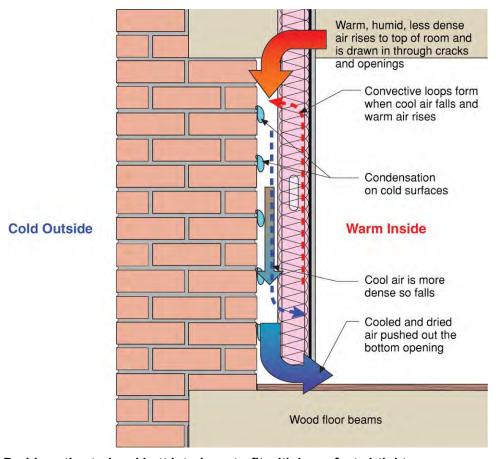


Figure 17: Problematic stud and batt interior retrofit with imperfect airtightness

First, there is a high likelihood of condensation and mold growth in the wall. As can be seen in Figure 18, if the interior conditions vary between 68° F/25% RH and 71° F/30% RH, the dewpoint temperature will vary between 32° F and 40° F. Hence, when the back of the masonry drops below these temperatures (likely during cold weather) condensation would occur if airflow behind the masonry were to occur. Reducing relative humidity typically reduces condensation

risks; however, the problem-causing indoor conditions shown above are already at the lower end of typical occupant comfort levels.

If higher interior humidities and colder outdoor temperatures are experienced, serious condensation is likely with even very small leaks past the drywall air barrier. Compounding this concern is the common propensity of pressurizing such buildings. This practice is intended to prevent comfort problems due to drafts through uncontrolled air leaks, but it also ensures that air will leak outward in sufficient volumes to cause damaging quantities of condensation on the back of the cold insulated masonry.

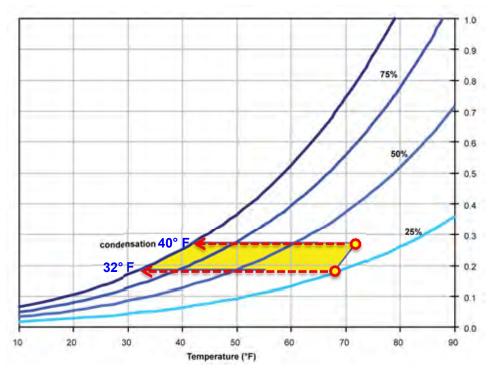


Figure 18: Temperatures at which condensation can occur

If steel studs are used, this approach will not provide insulation to the desired level. Steel studs are thermal bridges, and in the scenario given, are theoretically capable of providing only about R-7. In practice, installing batt between studs with no backing is very difficult, and it is almost certain that the batts will not be properly installed. Finally, air may loop within the insulation via the air gap between the masonry and the batt, reducing the R-value even further and providing an additional path for moisture transfer.

Hence, this scheme suffers from a number of limitations – it does not provide a reasonable level of insulation, it increases wintertime wetting during the coldest weather (the same period during which there is a risk of freeze-thaw damage) and creates a mold and indoor air quality risk. Given the serious limitations and the questionable benefits of this scheme, it cannot be recommended for any interior insulation retrofits.

5.2 Spray Polyurethane Foam

A more successful approach involves spraying an airtight insulating foam directly to the back of the existing masonry (Figure 19). The interior finishes must all have high vapor permeance or be back-vented. This retrofit has the advantage that all air leakage condensation is strictly controlled, and it is the most practical approach to achieving high levels of airtightness in existing buildings. The use of spray foam also acts as a moisture barrier, and any small amount of incidental rain penetration will be localized and controlled. Hence, interior finishes will be protected, and water will not run down and collect at floor penetrations. Water that is absorbed into the masonry can wick to the outside (where it will evaporate and diffuse into the exterior air) or wick to the inside, where it will diffuse through the semi-permeable spray foam and interior finishes.

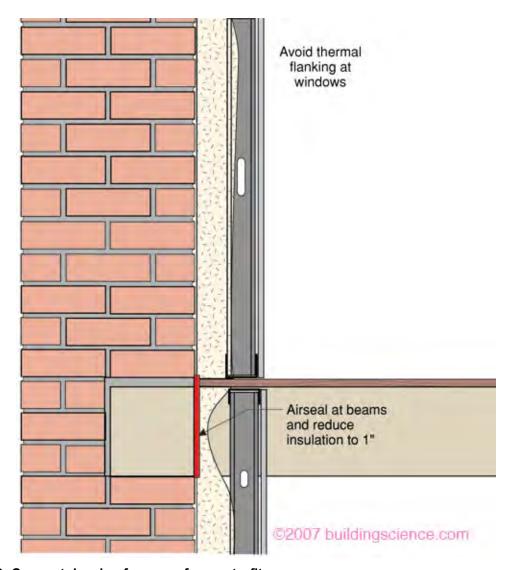


Figure 19: Concept drawing for spray foam retrofit

The application of 2" to 4" of foam after a steel stud wall has been installed is straightforward. The empty stud space is ideal for distribution of services and allows the easy application of a drywall finish. It is best to keep the steel studs more than 1" back from the wall (2" is recommended) to allow foam to adhere to the masonry at all spots and to control thermal bridging and the moisture nanoclimate experienced by the outer flange of the studs.

The use of this approach raises the question of the choice of interior vapor permeance for the foam. In general, the interior layers should be chosen to have the highest vapor permeance possible while also avoiding wintertime diffusion condensation wetting. This strategy provides the highest level of inward drying during warmer weather. High-density closed cell polyurethane foam is generally a good solution for thinner applications (e.g., 2" of closed-cell 2 PCF polyurethane foam has a permeance of about 1 perm and a thermal resistance of over R-12), but open-celled semi-permeable foams (5" has a permeance of about 13 perms and a thermal resistance of almost R-20) can be a good choice for greater thickness if the interior is kept at a low humidity during winter and the outdoor temperature is not too cold. Intermediate-density closed-cell foams (1 PCF foam, ~3-5 perm-inch) are also a potential option, depending on interior and exterior conditions. Hygrothermal simulation can be used to identify suitable materials for a particular application; further information is presented in Section 5.5 below.

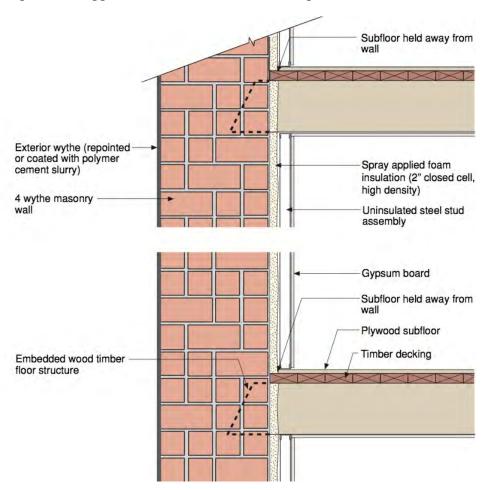


Figure 20: Interior spray-foam retrofit (insulation & airtightening) of brick wall with wood beams/flooring

5.3 Rigid Board Foam Insulation

In many cases, rigid foam board insulation of various types has been used as the interior retrofit. For thin layers of insulation, a semi-permeable foam such as extruded polystyrene (XPS) or unfaced polyisocyanurate can be used, but for thicker layers, the more permeable expanded polystyrene board (EPS) is preferred. These options can be judged based on information provided in Table 3. This method has been used successfully, but is far more difficult to build as

it requires great care in ensuring that the board is firmly in contact with the masonry (any gaps may allow convective loops to transport moisture and heat), and that a complete air barrier is formed.

A liquid-applied, highly vapor-permeable air and water barrier should be applied to the back of the masonry. This prevents any localized water leakage from penetrating and collecting at floor penetrations. The coating also acts as the primary air barrier, while being vapor permeable to allow water vapor to move in either direction. The foam boards should be attached with serpentine patterns of adhesive. An interior air flow retarder, perhaps in the form of taped and sealed joints, is also required to prevent interior air from contacting the cold masonry. Material compatibility must be ensured before selection of air flow retarder system components (e.g., adhesion of air barrier sealants to EPS foam, or glass fiber faced polyisocyanurate).

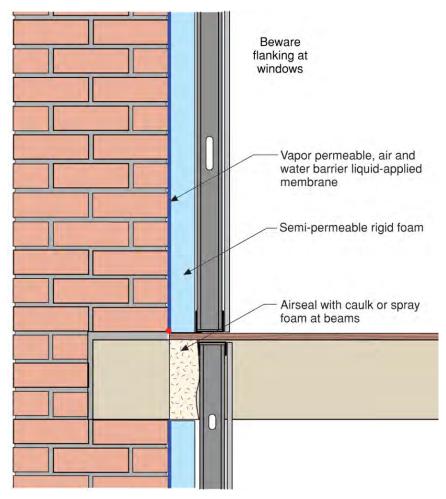


Figure 21: Conceptual drawing of rigid board foam retrofit, with liquid applied membrane

Note that bare masonry has been documented to be a source of air leakage, as demonstrated by Wilson (1961), and shown in Table 1. The measured air leakage (3.1 square inches/100 square feet surface area) is higher than the base leakage rate requirements in many energy efficiency programs (e.g., 2.5 square inches/100 square feet surface area). However, an air barrier (such as a 3-coat plaster parge) renders the air leakage through the assembly negligible.

Table 1: Air leakage through masonry materials (Wilson 1961)

Assembly	Equivalent Orifice, Areas, sq. in.
13-inch porous brick wall, no plaster, 100 sf	3.1
Wall as above, 3 coat plaster, 100 sf	0.054

A liquid-applied membrane may not be needed if the masonry shows neither signs of rain leakage nor excessive air leakage.

5.4 Hybrid Spray Foam & Fibrous insulation

Another assembly option is to combine two different insulation materials, which meet the needs of the assembly in two different ways, thus creating a 'hybrid' approach. An air-impermeable, non-moisture sensitive insulation, such as spray foam or rigid board foam, is installed directly against the masonry. Interior to that, lower-cost air permeable insulation such as fiberglass batt or spray, or cellulose damp spray or dense pack, is installed into the framed cavity, followed by interior finishes. When this type of assembly is used in in light frame construction using spray foam, it is commonly referred to as "flash and batt" (Maines 2011) or "flash and blow."

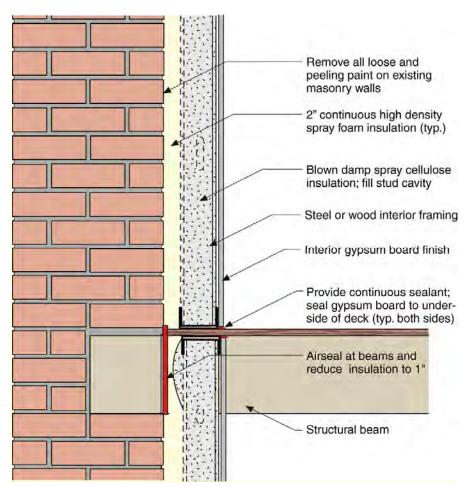


Figure 22: Conceptual drawing of hybrid spray foam and fibrous (air permeable) insulation (thermal bridging issues)

The intent is to provide higher overall R values, but without the cost of significant thicknesses of spray foam or rigid foam insulation. In addition, limiting the thickness of foam insulation allows more drying to the interior of the masonry wall, as air permeable insulations are essentially vapor-open (i.e., do not significantly reduce vapor diffusion; see Section 5.5). Note that this assembly typically results in higher R values than the previous assemblies. The reduced heat flow will affect the exterior masonry; this effect should be evaluated on a case-by-case basis.

The air-impermeable insulation (spray foam or rigid foam board) should be applied in a thickness that will prevent interstitial condensation at the inboard side of the foam in cold weather. This will vary based on exterior conditions (coldest temperatures), interior conditions (temperature and humidity), the relative R-values of the two insulation layers, and the amount of air leakage that occurs into the assembly. However, a reasonable guideline is the 2009 IRC (ICC 2009) recommendations for allowing the use of a Class III vapor retarder (i.e., latex paint) as the interior vapor control layer, in lieu of a Class I or Class II vapor retarder. The recommended values are stated in terms of rigid foam/exterior insulation thickness versus stud bay/air permeable insulation thickness, by climate zone (Table 2).

Table 2: Excerpt from IRC 2009 Table R601.3.1, requirements for use of Class III vapor retarder

DOE Climate Zone	2x4 wall (3.5" stud insulation)	2x6 wall (5.5" stud insulation)
Zone 4 Marine	R-2.5	R-3.75
Zone 5	R-5.0	R-7.5
Zone 6	R-7.5	R-11.25
Zone 7 & 8	R-10	R-15.0

The examples shown below in Figure 23 use steel framing with damp spray cellulose insulation, inboard of 2 PCF ccSPF insulation. There is significant thermal bridging through the steel studs, which diminishes the value of the cavity insulation.





Figure 23: Hybrid spray foam/damp spray cellulose assembly (steel stud not recommended)

Instead, a higher-performance assembly would use a narrower steel framing (e.g., 1-5/8"), increasing the gap between the spray foam and the framing. Insulation should fill the space

outboard of the framing, leaving the stud bays mostly empty. The studs can be tied back to the masonry using non-metallic non-thermally conductive clips, as discussed below.

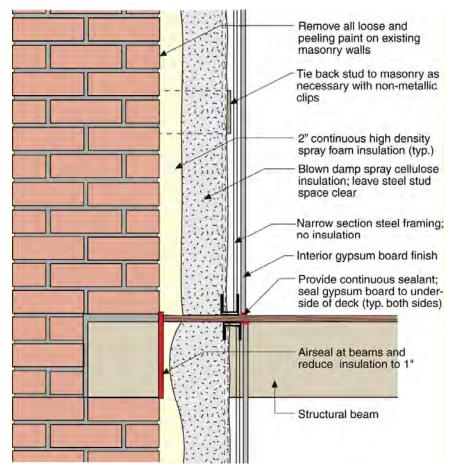


Figure 24: Conceptual drawing of hybrid spray foam and fibrous (air permeable) insulation (reduced thermal bridging)

5.5 Material Properties

The recommendations above include a variety of materials, with a range of material properties. To summarize and compare the values, Table 3 shows insulating value (R per inch) and water vapor permeability (perm-inch); the values are taken primarily from ASHRAE (2009).

Table 3: R value and water vapor permeability properties for various insulation materials

Material	Insulating Value (R per inch)	Vapor Permeability (perm-inch)
Closed cell (2 PCF) polyurethane spray foam	R-6/inch typical	1.6-2.2
Open cell (0.5 PCF) polyurethane spray foam	R-3.5/inch typical	88
"Intermediate density" (~1 PCF) polyurethane spray foam	R-4.5 to R-5/inch typical	3.5-5.0
Extruded polystyrene (XPS)	R-5/inch typical	0.8
Expanded polystyrene (EPS)	R-4/inch typical	2.0-3.8

	Insulating Value	Vapor Permeability
Material	(R per inch)	(perm-inch)
Cellulose (dry blown, 2 PCF)	R-3.5/inch typical	80-120
Fiberglass batt, 1 PCF	R-3.5/inch typical	120
Mineral fiber (2-12 PCF)	R-4.2/inch typical	48-171

Overall, material selection is based on insulating value and vapor permeability: lower vapor permeability reduces risks of interior-sourced vapor diffusion-based condensation on the masonry-insulation interface in wintertime. However, low vapor permeability also reduces the amount of drying that can occur to the interior. The balance between these attributes will be a function of the existing wall assembly, the exterior climate, and the interior climate.

It can be noted that air-permeable insulation materials (cellulose, fiberglass, mineral fiber; shown in italics) are essentially vapor open: they are not recommended as standalone materials for interior masonry retrofits in cold climates. The table also shows the potential condensation risks associated with open-cell (0.5 PCF) foam, given its high vapor permeability.

This table does not include the effect of capillary active insulation materials, which transport condensation at the masonry-insulation interface back to the interior via liquid transport. A discussion of this topic is beyond the scope of this measure guideline.

5.6 Special Cases

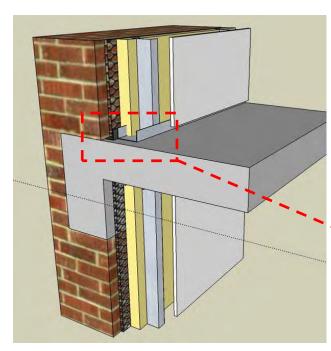
There are countless different variations in masonry retrofits: materials, age, condition, expected use, and tolerance for risk influence the types of solutions. While the solutions shown above are appropriate for a significant majority of likely cases, two special cases that have been used are discussed below.

5.6.1 Retrofit Interior Drained Assembly

Mass or storage walls, by their nature, do not require a separate drainage system, instead relying on safe storage of moisture in the mass of the system. However, there are cases where leakage occurs in the existing building, or thin (e.g., 2-wythe) masonry provides inadequate storage.

In these cases, it may be feasible and desirable to change the rain control strategy of a wall from the original storage/reservoir approach to a drained approach. This need can be evaluated onsite by looking for staining, rot, and from historical knowledge of facility maintenance staff. An example of such as assembly is shown in Figure 25.

However, the interior drainage detail is difficult to implement, high risk, and should be considered a last choice. One troubling detail is drainage of the flashing connection at the floor slab interruptions. The drilling of the sloped drained hole to the outside is a particularly difficult to execute (and hence high risk) detail. There is a substantial risk of a small failure in this bulk water control system, which could result in water leakage to the interior after the retrofit, or worse, a continuing water concentration hidden behind the interior assembly, which saturates and damages the masonry over time.



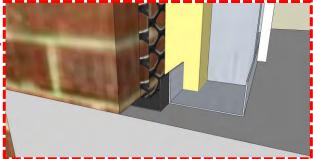


Figure 25: Retrofit interior drained assembly on mass masonry wall, with air gap membrane 5.6.2 Pressure Controlled Assembly

Although rarely justified or necessary, projects with very high historical significance, occupancies with high indoor humidities, or assemblies with particularly moisture-sensitive components may require active pressure control. Outdoor air (at low outdoor dewpoint temperatures) heated to indoor temperature can be forced into a buffer space between the new insulation and the interior finish (Figure 26). This air maintains the interior of the finish at the ideal indoor temperature, and ensures that air leakage condensation cannot occur even with high humidity.

Highly-vapor permeable insulation is often preferred in such an arrangement because it allows the masonry wall to dry to the inside as well as the outside.

The energy and operating maintenance cost of operating fans and increasing the temperature of the interior finish will be higher than passive solutions, and hence this approach is only recommended for special conditions.

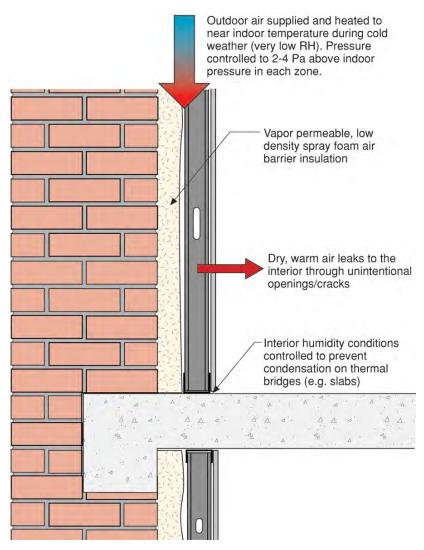


Figure 26: Concept drawing of pressure-controlled interior retrofit.

5.7 Thermal Performance Issues

In general, it is best to maintain a clear space between any interior framing and the masonry to allow full insulation coverage and continuity of the air barrier, as shown in Figure 19 and Figure 21. This gap also ensures there is no capillary contact between the potentially wet masonry and the vulnerable framing.

Thermal bridging through the framing will have a minimal impact on thermal performance if the gap allows for at least 1" of insulation (preferably 2"). Although the nominal stud bay insulation values are R-13 and R-19 for 2x4 and 2x6 walls, respectively, thermal bridging reduces their effective R value, as noted in Table 4 below.

Table 4: Thermal performance of wood frame stud wall options, with spray foam insulation

Assembly	Clear Space Insulation	Stud Bay Insulation	Total R Value	Assembly Depth
2x4 nominal	R-6 (1" ccSPF)	R-8 (16" o.c.)	R-14	4.5"
2x6 nominal	R-6 (1" ccSPF)	R-12 (16" o.c.)	R-18	6.5"

Assembly	Clear Space Insulation	Stud Bay Insulation	Total R Value	Assembly Depth
2x4 nominal	R-12 (2" ccSPF)	R-8 (16" o.c.)	R-20	5.5"
2x6 nominal	R-12 (2" ccSPF)	R-12 (16" o.c.)	R-24	7.5"
2x4 nominal	R-6 (1" ccSPF)	R-9 (24" o.c.)	R-15	4.5"
2x6 nominal	R-6 (1" ccSPF)	R-14 (24" o.c.)	R-20	6.5"
2x4 nominal	R-12 (2" ccSPF)	R-9 (24" o.c.)	R-21	5.5"
2x6 nominal	R-12 (2" ccSPF)	R-14 (24" o.c.)	R-22	7.5"

The tables show that for maximum R value in a minimum depth, maximizing the clear space gap and minimizing the framing factor results in the most favorable result (R-21 in 5.5" for 2x4 24" o.c., with 2" gap).

However, if the studs are made of light-gauge steel, a more significant impact will be experienced. As a general rule of thumb, R-12 to R-20 of insulation installed between 3.5 to 6" deep steel studs at 16 to 24" centers will provide an R-value limited to a maximum of about R-7. The use of steel framing makes it more important to maximize the gap for insulation between the framing and the masonry. Preferably, there should be minimal to no insulation placed within the steel stud bay, as its value is reduced by thermal bridging effects.

This previous analysis does not include the effect of the steel clips, sometimes used to tie the framing back to the masonry wall (Figure 27). This effect can be significant if the clips comprise a significant portion of the studs and are made of steel, since the clip cuts directly though insulation. Reducing the number of clips, or even replacing them with stainless steel (¼ the conductivity of carbon steel) would make a major improvement. If a single row of 4" tall light-gauge (18 to 20) clips are used at mid-height, the impact on R-value should be modest (perhaps 10% reduction in R-value).



Figure 27: Clip tying framing to CMU backup wall, steel clip shown; not recommended

Figure 28: Polymer framing as alternate material with better thermal resistance

If these clips could be replaced with a non-thermally conductive material, such as fiberglass, more significant improvements are possible. Off the shelf products options include extruded

PVC non-structural studs (see Figure 28), and pultruded fiberglass profile standoffs. Alternately, any plastic/non thermally conductive material that provides sufficient stiffness during spray foam application would improve performance relative to metal clips.

Concentrated heat locations, such as radiators located on exterior walls, create a greater interiorexterior temperature difference than that experienced at the main field of the wall. Additional insulation measures may be warranted at these locations to reduce heat flux.

Critical Takeaways

Drywall on a steel stud wall filled with batt insulation has a number of serious problems. There is a high likelihood of wintertime condensation and mold growth in the wall, due to leakage of interior air into the cold interface between the insulation and the masonry. This problem would be exacerbated by pressurizing the interior space, which results in air leakage outward in sufficient volumes to cause damaging quantities of condensation on the back of the cold insulated masonry.

A more successful approach involves spraying an airtight insulating foam directly to the interior side of the existing masonry: all air leakage condensation is strictly controlled, and it is the most practical approach to achieving high levels of airtightness in existing buildings. The spray foam also acts as a moisture barrier, and any small amount of incidental rain penetration will be localized and controlled.

When choosing foam insulation: high-density closed cell polyurethane foam is generally a good solution for thinner applications (e.g., 2" of ccPCF), and open-celled semi-permeable foams (e.g., 5" ocSPF) can be a good choice for larger thickness if the interior is kept at a low humidity during winter and the outdoor temperature is not too cold.

Rigid foam board insulation of various types has been used as the interior retrofit, but is far more difficult to build as it requires great care in ensuring that the board is firmly in contact with the masonry (no gaps), and that a complete air barrier is formed. A liquid-applied, highly vapor-permeable air and water barrier should be applied to the back of the masonry for water control (from the masonry) and air control (inside to outside).

Bare masonry can be a source of air leakage: the measured air leakage is higher than the base leakage rate requirements in many energy efficiency programs. This shows the need for an air barrier layer as a portion of the interior retrofit assembly, typically applied to the interior face of the masonry.

Another assembly option is to combine spray or rigid board foam with fibrous, air permeable insulation (fiberglass or cellulose) to create a lower cost high-R wall assembly. However, minimum thicknesses of foam should be applied, to prevent interstitial condensation.

In cases where bulk leakage occurs through the existing wall, it may be feasible and desirable to change the rain control strategy of a wall from the original storage/reservoir approach to a

drained approach with the retrofit of an interior assembly. However, the interior drainage detail is difficult to implement, high risk, and should be considered a last choice.

Although rarely justified or necessary, projects with very high historical significance, occupancies with high indoor humidities, or assemblies with particularly moisture-sensitive components may require active pressure control. This involves using heated and dried air to pressurize a buffer space between the insulation and the interior finish. The energy and operating maintenance cost of operating fans and increasing the temperature of the interior finish will be higher than passive solutions.

Thermal bridging through wood framing will have a minimal impact on thermal performance if wood stud framing allows for at least 1" of insulation (preferably 2"). For maximum R value in a minimum depth, maximize the clear space gap and minimize the framing factor.

Thermal bridging through light-gauge steel framing has a significant impact; typical steel stud (3.5" and 5.5") insulated assemblies provide an R-value limited to a maximum of about R-7. The gap for insulation between the framing and the masonry should be maximized; preferably, there should be minimal to no insulation placed within the steel stud bay.

Steel stud clips back to the masonry also have a significant thermal bridging effect; they should be replaced with a non-thermally conductive material.

Contractor/Homeowner Safety

Spray polyurethane foam creates potential hazards during installation, creating requirements for evacuation of the house during installation, work personal protective equipment (PPE), and ventilation requirements. In addition, there have been some fires linked with the application of spray polyurethane foam. Further information is available at the industry website below.

Spray Polyurethane Foam Health & Safety American Chemistry Council http://www.spraypolyurethane.org/

6 Interior Retrofit Problematic Details and Solutions

The following section covers a variety of details commonly seen on mass masonry buildings which are associated with water concentrations, and thus, increased risk in an interior retrofit situation.

6.1 Windows

6.1.1 Overview

Windows and doors are non-absorbent, and hence shed all the rainwater (i.e., wind-driven rain) that strikes them. The shape of windows and doors also tends to concentrate water, especially at the lower corners (Figure 29). To maximize durability, a critical requirement is to avoid concentration of rainwater surface drainage, and to encourage the shedding of water away from the face of the building.



Figure 29: Improper drainage off window faces, and staining at window sill grout joints

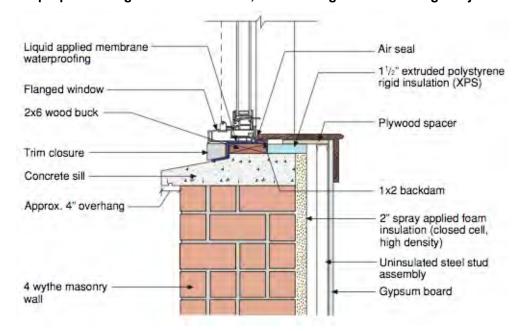


Figure 30: Window detail for interior retrofit; note thermal "wrap" at sill and pan flashing, and sloped, projecting sill with drip edge

At the same time, leakage through the rough opening (often finished with exposed sealant that fails over time) and / or through the window frame itself demands the installation of robust subsill flashing. All of this must be accomplished with ensuring that the air and thermal control layers remain continuous (Figure 30).

6.1.2 Window Sill Geometry and Material

Existing historic window sills were often designed reflecting good water control practices. For instance, precast (concrete) or carved solid stone sills were typically shaped with an exterior sloping surface to drain incident rainwater, and end dams to prevent lateral runoff into the wall (Figure 31 and Figure 32).

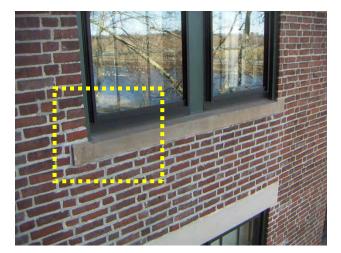




Figure 31: Precast window sloped sill, close up of end dams



Figure 32: A high-performance window sill, exhibiting end dams, steep slope, large projection, jamb extensions, and drip edge

Historic solid stone sills are not immune to problems: a solid granite sill is shown in Figure 33, which is sloped to the exterior. Granite itself is a very durable material, with high freeze-thaw resistance. However, end dams are not carved into the sill; erosion of the mortar joints at the ends of the sill increases the risk of introducing water deep into the wall due to lateral runoff. This has the potential to cause freeze-thaw damage deep inside the wall, due to the introduction of water at an inner wythe (i.e., more vulnerable layer of brick). The joint must be repointed at least, and potentially sealed with a high-durability caulk and backer rod detail. Furthermore, these details must be maintained and kept up over time in order to ensure durability.





Figure 33: Solid granite sloped sill, potential for water introduction into wall

Another critical aspect of the window sill is how the runoff water is handled. Ideally, a drip edge should be designed into the sill that has a minimum projection of ½" (12 mm) beyond the wall below, to ensure that surface tension does not deposit water on the wall (Figure 34).

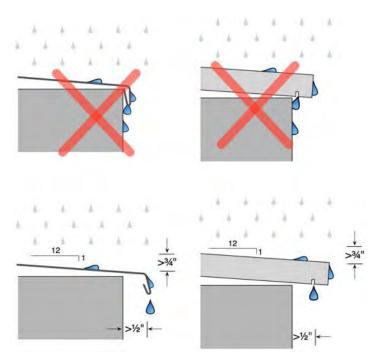


Figure 34: Drip edges and sloped sills are critical deflection elements (Straube 2011)

An example of a failure to shed water is shown in Figure 35: the water concentration created by the window is deposited onto the wall below, resulting in efflorescence staining.



Figure 35: Failed mortar joint at sill concentrated run-off, resulting in brick failure

Many existing precast window sill details have a drip edge detail built in to their underside, as shown in Figure 36. These types of details typically provide excellent performance and durability.





Figure 36: Precast window sill drip edge details

Informative patterns of water deposition can be seen in this building with granite sills: some of the sills have no corbeling below them (left, Figure 37), while others have a brick corbel detail (right, Figure 37). Staining and mortar erosion was more severe at the corbeled detail (right), as the water draining from the sill is more likely to run onto the brick below due to surface tension, as opposed to dripping free from the non-corbelled sill "lip" (left). This shows the importance of a projecting overhang at the sill.





Figure 37: Window sill without (L) and with (R) brick corbeling, showing different mortar erosion patterns

When the existing sills do not have a drip edge or sufficient projection to shed water, several remedial solutions are available. One is to cut a "drip groove" in the underside of the sill (as per Figure 34, left), to provide a break to surface tension. Another is to cut the mortar under the sill and reglet in a formed metal drip edge, as shown in Figure 44. However, both of these are likely to cause issues in a historic building due to modification of the historic fabric, or the change of external appearance.

A possible option in such historic buildings is a caulk "drip edge" on the underside of the sill, as shown in Figure 38. Its success or failure will hinge on how far the drip can project beyond the wall face, and perhaps the geometry/tooling of the caulk bead (forming a sufficiently sharp edge to break surface tension). This can be tested in small-scale mock-ups, by implementing this measure and using water spray testing of the existing window to determine the water shedding abilities.

In addition, caulk has much lower durability than metal flashing or a masonry cut groove; therefore, it becomes a continuing maintenance item to ensure building durability. A high-durability silicone or polyurethane caulk would be recommended at a minimum; adhesion of the caulk to the substrate is critical for durability of this detail.

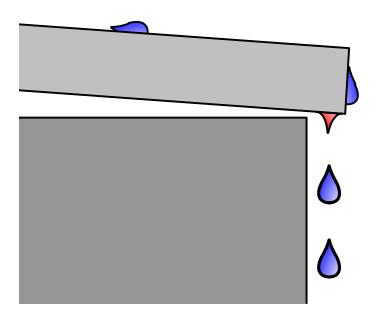


Figure 38: Caulk "drip edge" detail conceptual drawing

Another problematic sill detail is the rowlock brick sill (Figure 39). These are more vulnerable than the previously-described stone or cast sills, as they are composed of individual bricks with mortar joints, which will be a source of water leakage.

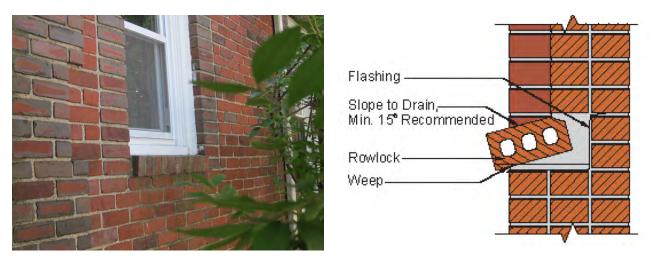


Figure 39: Rowlock window sill (right diagram Brick Industry Association 2005)

This becomes an even greater issue if the rowlock course has insufficient slope (15° minimum as per Figure 39) or inadequate projection for draining water (Figure 40). These issues (combined with leakage at the window-to-wall interface, or through the window itself) can result in additional water deposition on the masonry below the window, resulting in staining and possibly damage to interior finishes (as per Figure 40 right).



Figure 40: Rowlock window sill with no projection, water deposition on wall below

One possible solution to reduce water loading into the wall below is to overclad the rowlock course with metal (or similar) flashing. An example is shown in Figure 41, which was a remediation detail for a problem sill.



Figure 41: Metal overclad detail of existing rowlock sill (L) and original detail (R)

Another metal sill example is shown in Figure 42: the formed metal has a substantial projecting drip edge, which provides greater protection for the wall below.



Figure 42: Example of overclad sill detail (formed metal)

One remediation detail that is known to cause problems is to remove the rowlock course, add a waterproof membrane or copper flashing layer underneath, and to rebuild the rowlock course (Figure 43). The resulting assembly accumulates water in the "pan" of membrane, resulting in premature failure. A possible alternative might be a weeped/drained pan detail.

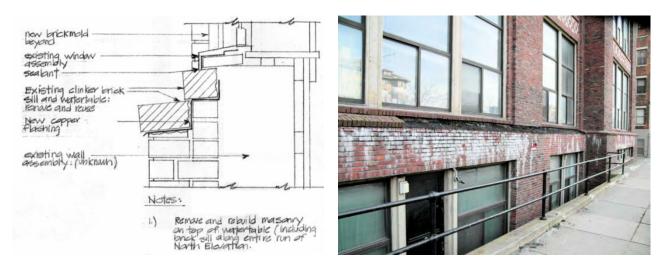


Figure 43: Problem rowlock detail (left) and failure of brick at detail (right)

6.1.3 Window Pan Flashings

As described above, leakage through the wall-to-window joint or the window unit itself can contribute to masonry moisture loading. This can be reduced by the use of a subsill pan flashing, which directs any of this water out onto the sill, as shown in Figure 44. This sill pan detail must include a back dam detail or slope (to prevent water ingress to the interior from the pan), and end dams (to prevent drainage of the pan laterally into the wall).

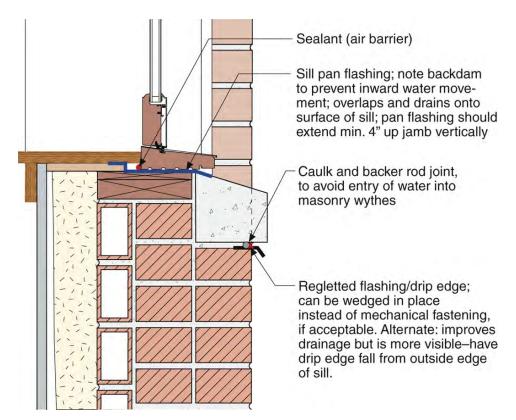


Figure 44: Conceptual drawing of sub-window sill pan and sub-sill reglet drip edge

An example of field-implemented window details is shown in Figure 45. The masonry window rough opening was first lined with pressure-treated lumber 2x stock rough bucks, which were in turn covered with a self-adhered membrane flashing. The membrane is formed into a sill pan that drains to the exterior. Note that in the images below, the original wood sill was removed from the opening, and an extension sill was fabricated to drain the exterior of the window away from the wall. The joint between the window exterior and masonry is sealed with a caulk and backer rod detail.



Figure 45: Membrane flashing wrapping window opening (L), and exterior view of window assembly and completed unit (R)

Figure 46 show the interior side of these details, including the pressure-treated rough buck, plywood spacers, and self-adhered membrane. Note that the window is elevated from the sill with shims, which allows for drainage from the sill pan.



Figure 46: Interior view of sill/jamb flashing details (L); and head-jamb detail (R)

Given the complication of using self-adhered membrane to wrap opening made of disparate materials (interior masonry or plaster, wood buck, exterior masonry), one possible option is to use liquid-applied membranes to form the sill pan and rough opening lining.

6.1.4 Tapered Window Openings

Many mass masonry buildings have deep window openings as an existing design feature. However, this results in limited available space to provide insulation at the opening, due to window clearance issues and historic requirements not to change window profiles. Reducing the insulation thickness at openings will have some impact on thermal control, but if a minimum of about R-5 is maintained, condensation and excess heat loss can be managed.

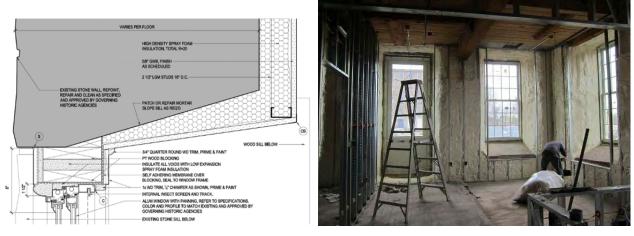


Figure 47: Window opening with tapered jamb detail (sill left uninsulated: not recommended)

The detail shown in Figure 47 shows the tapered insulation required based on the window profile and available space. Note that it shows an insulated steel stud assembly, which is not recommended, due to poor thermal performance (due to thermal bridging).

This installation had to meet historic preservation requirements; therefore, the brick sill was left exposed as a historic detail. This is not recommended due to poor energy performance, potential condensation issues, and possible comfort complaints (occupant "seeing" larger cold radiative surface).





Figure 48: Gypsum board at window openings with tapered jamb detail (<u>sill left uninsulated; not recommended</u>)

6.2 Exterior Bulk Water Concentration Details

Items such as masonry details/band courses and roof/wall intersections can also be particularly problematic in introducing greater moisture into the wall, and thus increasing risk of premature failure.

6.2.1 Stone and Brick Detailing Courses

Details such as stonework and band courses can result in water concentration and deposition on the face of the building. These water concentrations can often cause freeze-thaw spalling damage. For instance, staining was visible on a decorative arch at the front of a building, at the joints of the stone coping above (Figure 49).





Figure 49: Staining on decorative arch coping stones, concentrations at joints

Another problem is an inward "stepped" detail; the example shown below in Figure 50 steps inward in four 1" steps from the basement to the first floor, to accommodate a change in wall thickness. The steps in the brickwork also create ledges for rainwater to collect. The brick in these areas will tend to have higher moisture contents, and is more likely to suffer freeze-thaw degradation. An improvement on this detail would be a regletted metal sloped cap, if it is aesthetically acceptable.



Figure 50: Steps in brickwork, and related cracking/freeze-thaw damage

The front face of the same building has a stone belt course at the basement to first floor interface in lieu of the stepped brickwork. The belt served as a much more effective transition to the wider masonry wall at the basement level (relative to the stepped detail on the back portion of the building). The granite stones are highly durable and their sloped profile does an effective job of shedding water; however, the mortar at the joints between stones has eroded and is causing local concentrations of high moisture at brickwork immediately below, as shown in Figure 51 (left). The mortar should be repointed and maintained to avoid damage.



Figure 51: Water concentration at stone belt and cornice joints

The front face of the building also has decorative stone elements as a cornice above the second story windows and as a coping at the top of the parapet (as pictured in Figure 51, right). Although a cornice nominally provides an overhang (and thus protection) to the wall underneath, the mortar has failed at the joints, resulting in water concentrations. The cornice joints require

repointing, and all of the coping stones should also be checked for proper position and adequate structural attachment. A metal overclad would provide longer-term water shedding.

Another set of similar problem details are shown in Figure 52; there has been sufficient erosion of the mortar joints at the band detail that plant growth is occurring at various joints. This shows the general importance of maintenance; noticeable freeze-thaw damage is visible below the left-hand image, below the band course.

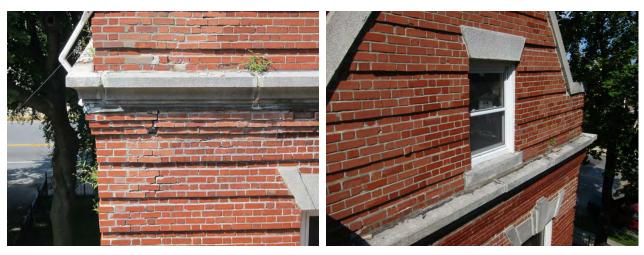


Figure 52: Unmaintained band course; plant growth at mortar joints

6.2.2 Roof-Wall Interfaces

Roof-wall interfaces can also be another source of water concentrations. For instance, Figure 53 and Figure 54 show roofs that were retrofitted to building entrances. The gutters and kickout flashings on these roofs were not properly configured to direct water away from the adjacent masonry walls. As a result, significant and visible moisture has accumulated. The addition of kickout flashings could reduce the water loading associated with these roofs.



Figure 53: Retrofit roof over entrance; water runoff concentration at roof-wall interface



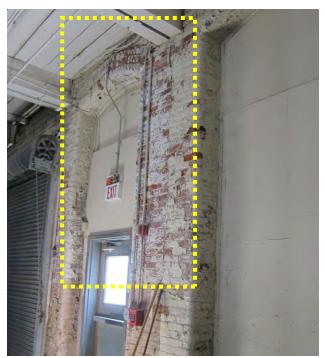
Figure 54: Water runoff concentration at roof-wall interface (kickout flashing required)

A similar type of detail is shown in Figure 55: a lower low-slope roof (stucco building, right) is terminated into the wall of the brick building. The current geometry results in water accumulation on the wall below: this problem is evidenced by the green staining on the wall (see green box in Figure 34). This could be prevented with the addition of a kickout flashing.



Figure 55: Water runoff concentration at roof-wall interface (kickout flashing required)

Another example of moisture ingress at a roof-wall condition is shown in Figure 56. Severe interior efflorescence and delamination of the interior parging/paint was noted. An attached roof structure (now demolished) appears to be associated with the localized bulk water issues seen from the interior.



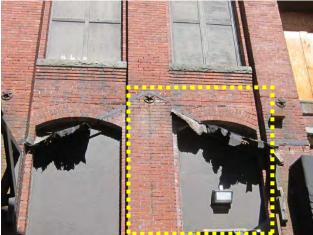


Figure 56: Interior paint/parging delamination, with exterior conditions for comparison

6.2.3 Roof-Wall Water Problem Example

As discussed above, mass storage walls are dependent on a balance of wetting and drying in order to prevent water entry to the interior. The example below shows a building that was insulated on the interior with urethane foam and steel stud framing, and then exhibited problems in service. The building owner initially reported "mold issues" around the window penetrations on the top floor of the building (particularly at arch-top windows), on all orientations. Closer examination showed that this was not mold, but re-emulsification of gypsum drywall compound due to bulk water penetration (see Figure 57, middle and right).

A diagnosis of the building exterior revealed a series of details that concentrate exterior rainwater at vulnerable locations. For instance, the roof-wall interface coping deposits rainwater directly onto the existing stonework, where it concentrates at the unmaintained (and open) grout joint (Figure 57, left). A preferred detail would be a metal water shedding detail which covers the entire sloping stonework, with a drip edge 1" off the face of the stonework, to shed the water from the masonry.







Figure 57: Moisture issues at roof/wall and windows in retrofitted building (Brennan 2011)

Another location where the damage could be examined more closely was at arch-top windows where the cement plaster arch formed a "tunnel" to the interior (Figure 58), with spray foam on the exterior wall. The damage was in the form of plaster degradation and rust of the plaster reinforcement mesh and steel framing.





Figure 58: Moisture issues at chapel windows (Brennan 2011)

Investigation revealed that the problem windows were surrounded by wet masonry, while the non-problem windows had dry masonry (as confirmed by measurements with a electrical capacitance moisture meter). All windows that showed damage had obvious water management defects in the brickwork above. This shows the prime importance of controlling bulk water entry into the wall, especially as leakage will no longer be visible from inside until damage occurs to interior finishes. If rain control cannot be addressed and upgraded, interior insulation should not be implemented.

6.2.4 Coping and Parapet Cap Details

Normally, copings deflect water off of building instead of collecting and focusing water. However, problems such as inadequate slope, incorrect slope, inadequate overhangs, or inadequate drip edges can all cause accumulation of bulk water on masonry below, sometimes with severe damage, as shown in Figure 59.



Figure 59: Severe freeze-thaw damage at existing chimney; lack of projecting cap with drip edge

The continuous metal coping shown in Figure 60 replaced an earlier design that concentrated water onto the wall below at periodic joints. While the newer design appears to correct this flaw, it would benefit by projecting the drip edge further off the wall.



Figure 60: Coping detail and runoff staining at joints of previous coping design

The highest performing (and easiest to apply) metal coping or cap flashing options includes the following key features:

- Coping is sloped inward (onto the roof membrane) with a 2:12 slope; this reduces the amount of runoff that could potentially deposit onto the masonry, and ensures that water does not pond on a horizontal surface (which could penetrate through any failed coping joint).
- Waterproof membrane wraps up and over the parapet, to prevent wetting from the interior side, and to prevent any entry of water into the top of the parapet at joints or failures of the metal coping.
- The drip edge should project away from the wall below; a 1-1/2" projection can easily be built out with dimension lumber, and provides a significant upgrade in protection.

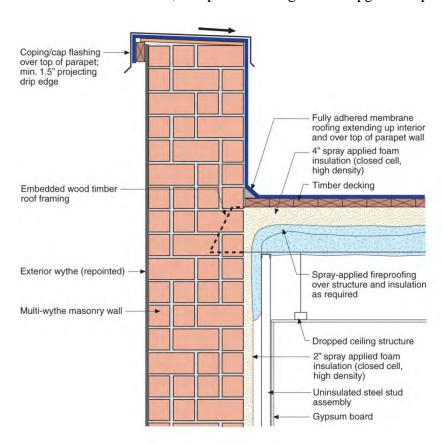


Figure 61: Parapet and coping retrofit details

Examples of the built-out drip edge detail are shown in Figure 62.



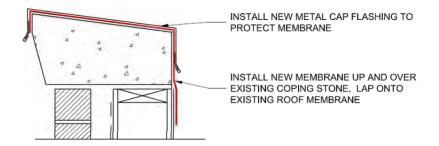
Figure 62: Improved drip edge overhang at coping

Another common type of parapet detail is a segmented stone cap, as shown in Figure 63. The joints between stones can channel water and concentrate it onto the wall below. Furthermore, the failure of the upward-facing mortar joint can become a major entry point of bulk water. At a bare minimum, the joints between masonry parapets should be repointed, raked out ½", and filled with sealant.

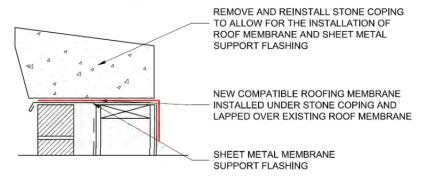


Figure 63: Stone parapet cap, with joints in stone coping

An improvement beyond this would be to use the roof membrane "wrap," as shown in the previous metal cap flashing example (Figure 61), and in Figure 64. The most effective option is to wrap the top of the stone with membrane up and over the stone ("Option 1"), protected by a metal cap. However, if this is unacceptable for aesthetic reasons, the membrane could be wrapped under the stone cap, and a projecting drip edge placed below the stone. Note that this solution requires some type of mechanical attachment of the stone through the membrane, which can in turn become a failure point.



OPTION 1: EXTEND MEMBRANE OVER COPING STONE (MOST EFFECTIVE - RECOMMENDED)



OPTION 2: EXTEND MEMBRANE UNDER COPING STONE (EFFECTIVE - MAINTAINS ORIGINAL APPEARANCE)

Figure 64: Stone parapet cap retrofit options; membrane layer highlighted

6.2.5 Downspouts, Rainwater Leaders and Scuppers

Downspouts, rainwater leaders, and scuppers deserve particular mention due to their risk of exterior water concentration. Each of these, if functional, should not concentrate rainwater on a wall.



Figure 65: Freeze-thaw damage at downspout disconnection (L), delamination of brick (R)

However, when they are improperly designed or fail to function as intended in service, the amount of water they can concentrate is so large that freeze-thaw damage has a very high likelihood of occurring. An example of the damage that was caused in the past by a disconnected downspout is shown in Figure 65. Masonry damage and staining due to poor handling of downspout runoff is also shown in Figure 66.



Figure 66: Disconnected downspout and related damage to masonry

Note that a disconnected downspout can be used to gauge the performance of the brick under severe loadings: Figure 67 shows a disconnected downspout at the pilaster of a building on its north side; the mortar at this location has completely eroded. However, the brick itself does not show freeze-thaw damage, which may be an indication of good freeze-thaw resistance.





Figure 67: Damaged pilaster at downspout; severe mortar erosion

Continuous maintenance of these details is required for a building in service. The potential damage due to disconnected downspouts is so severe that it may be worth considering elimination of scuppers and downspouts, instead replacing them with drains directed to the interior of a low-slope roof. As a result, failure of these details would not typically result in concentrated loading of water on the exterior masonry. However, potential changes in structural loading due to plugged roof drains must be accounted for when modifying drainage.

6.3 Ground Contact Issues

Another location where masonry structures are vulnerable and often show signs of moisture distress are the portions that are close to grade. The damage can occur by a combination of capillarity (wicking of ground or surface water through bulk of the mass masonry) or "splashback" of concentrated rainfall from the roof onto the wall surface.

6.3.1 Capillary Rise (Buried Brick)

It is relatively common for masonry walls to transition from brick to solid stone where the wall goes below grade, as shown in Figure 68. This stone is typically less porous than brick, and therefore has less capillary water uptake (i.e., "wicking" of liquid water from below grade).



Figure 68: Common masonry wall assembly with non-porous stone at grade

However, it is not uncommon for grade to be raised around the building since original construction. In one example, the foundation was rubble stone (likely granite) below grade, which transitions to brick above grade (see Figure 69). However, severe subfluorescence and spalling was seen near a basement window.





Figure 69: Severe subfluorescence/spalling at basement window; stone shelf below grade

The cause of this damage became apparent on the exterior of the building: exterior grade has been raised higher than the stone courses, resulting in buried brick courses. This causes moisture loading from the soil into the brick work, capillary uptake, and thus the interior spalling.





Figure 70: Rear wall near subfluorescence damage visible in basement; buried window

A similar case is shown in Figure 71: the brick wall has been buried below grade (post-construction) by roughly a foot, due to the increase in elevation of the parking lot, as shown in Figure 72. As a result, there was severe efflorescence along this portion of the interior, as shown in Figure 71. Again, this was due to capillarity (i.e., moisture "wicking") through the brick at the below grade contact with soil.





Figure 71: Pre-retrofit building interior at grade condition

The existing detail at this area was simply buried steel or iron plates against the building at the buried window openings, to provide lateral support for the soil. In some cases, the soil underneath the asphalt has subsided, resulting in negative grade issues that introduce substantial water to the below grade portion of the wall (see Figure 72).





Figure 72: Exterior parking lot grade relative to interior conditions

The recommended solution to these buried brick issues is to eliminate capillary contact between the soil and the brick, which will prevent this "wicking" issue in the future. One design is an air gap membrane applied to the vertical surface to grade, over dampproofing applied to the brick after excavation of the below grade space. This creates an airspace which allows drainage of any water that enters the space, and provides a moisture-impermeable layer protecting the brick from the surrounding soil. The top of the air gap membrane is terminated at grade with a closure strip (see Figure 73).





Figure 73: Air gap membrane below grade and top closure strip

Ideally, this drainage mat would be terminated below grade at a field of free-draining fill, and the water directed to daylight or storm sewer. However, to prevent these capillarity problems, it may be sufficient to route this water to a location below the brick wall that keeps ground water out of contact with the brick.

Alternately, if the foundation contains a basement and there are drainage and bulk ground water issues in that space, both of these issues (bulk water and capillarity) could be simultaneously solved by the addition of a "ground roof" or "skirt" detail (Figure 74). This functions not only to separate the foundation wall from soil capillarity, but also prevents entry of surface and ground drainage water into the basement. It can easily be leveraged into an exterior foundation insulation detail with the addition of non-moisture sensitive insulation boards (XPS or mineral wool) at the "ground roof" membrane layer.

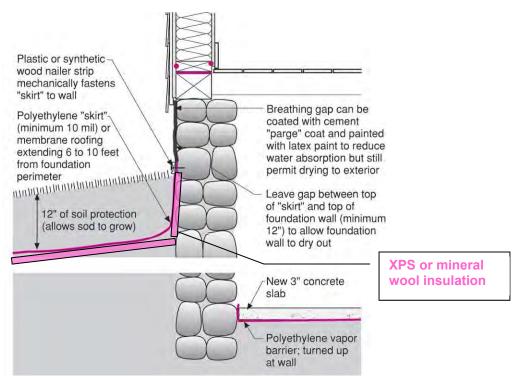


Figure 74: Ground "skirt" foundation water control (with added insulation)

6.3.2 Splashback

Another damage function at the brick wall close to grade is splashback, or "bouncing" of concentrated roof-drained water back onto the exterior wall. An example is shown near the front porch/stoop in Figure 75; the pattern of splashed dirt/water is apparent.



Figure 75: Brick condition adjacent to front steps, splashback evident

Note that occurrence of splashback is worst at hard pavement surfaces; issues are reduced with 'softer' landscaping. Of course, keeping roof and wall drainage away from the adjacent ground reduces splashback.

Critical Takeaways

Controlling bulk water entry into the wall when doing interior masonry retrofits is of vital importance, especially as water leakage will no longer be visible from inside until damage occurs to interior finishes. **If rain control cannot be addressed and upgraded, interior insulation should not be implemented.**

Windows and doors are non-absorbent, and hence shed all the rainwater that strikes them. To prevent masonry durability problems, rainwater surface drainage must not be concentrated on the wall below, and this water should be shed from the face of the building. This drainage and shedding is accomplished by a sloped sill detail with end dams, and a sufficient drip edge (½" minimum) beyond the wall below.

Rowlock window sills are especially vulnerable, as they are composed of individual bricks with mortar joints, which will be a source of water leakage. One possible solution to reduce water loading into the wall below is to overclad the rowlock course with metal (or similar) flashing.

Leakage through the wall-to-window joint or the window unit itself can contribute to masonry moisture loading. To prevent these issues, a subsill pan flashing should be installed, which directs any of this water out onto the sill to the exterior.

Copings and parapet caps can suffer from problems such as inadequate slope, incorrect slope, inadequate overhangs, or inadequate drip edges: they can all cause accumulation of bulk water

on masonry below. Projecting drip edges and waterproofing under the cap are vital details to implement at these assemblies.

Details such as stonework and band courses can result in water concentration and deposition on the face of the building. These water concentrations can often cause freeze-thaw spalling damage. Solutions include overclad caps and drip edges below these features.

Roof-wall interfaces can also be another source of water concentrations; details such as kick-out flashings are critical to prevent these issues.

Downspouts, rainwater leaders and scuppers, when improperly designed or when they fail to function, can concentrate a tremendous amount of water, making freeze-thaw damage very likely. Continuous maintenance of these details is required for a building in service; it may be worth considering eliminating scuppers and downspouts, instead replacing them with drains directed to the interior of a low-slope roof. Structural impacts (due to clogged drains and ponding) must be taken into account).

When brick is buried below grade, severe subfluorescence and spalling may result, due to capillary water uptake (i.e., moisture "wicking") through the brick. The recommended solution to these buried brick issues is to eliminate capillary contact between the soil and the brick. These options include use excavation and installation of an air gap membrane, or sheet or liquid-applied damp proofing.

Another risk close to grade is splashback, or "bouncing" of concentrated roof-drained water back onto the exterior wall. These issues are reduced with 'softer' landscaping (i.e., not pavement), or keeping roof and wall drainage away from the adjacent ground.

7 Embedded Wood Member Research

Another durability risk is the hygrothermal behavior of moisture-sensitive wood beams embedded in load-bearing masonry walls. Interior insulation reduces the beam end temperatures, reduces available drying potential, and results in higher relative humidity conditions in the beam pocket: all of these factors pose a greater risk to durability. Proposed solutions to protect embedded members include borate injections into the wood, metal plates next to the member (to provide passive heat flow), active heating, or construction of a load bearing structure inside of the masonry, and cutting off the end of the beam. This topic is summarized below, and covered in detail in the conference paper "Masonry Wall Interior Insulation Retrofit Embedded Beam Simulations" (Appendix A), which will be presented at the Building Enclosure Science & Technology (BEST) Conference, BEST3 April 2-4, 2012, in Atlanta, Georgia.

Three-dimensional wintertime static thermal simulations of large ("beams") and small ("joist") embedded wood members in masonry assemblies showed the expected patterns, of colder wintertime beam end temperatures after the retrofit of interior insulation (Figure 78). Figure 76 and Figure 77 show the wood assembly with the masonry wall hidden.

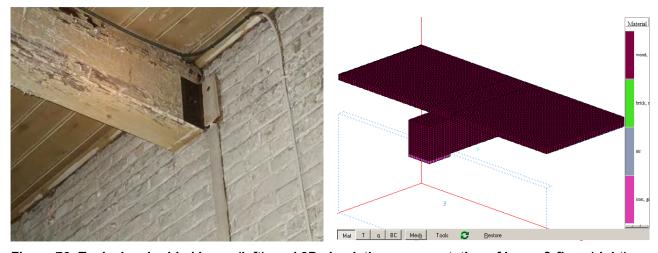


Figure 76: Typical embedded beam (left), and 3D simulation representation of beam & floor (right)

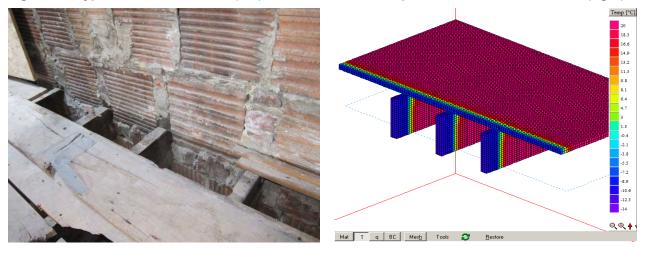


Figure 77: Typical embedded floor joists (left), and simulation representation (right)

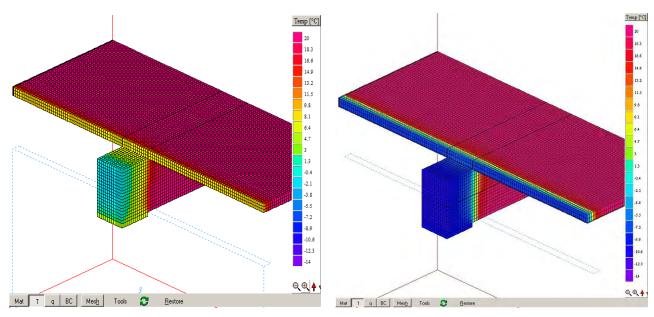


Figure 78: Embedded beam uninsulated case (left) and insulated case (right)

Various methods to allow greater heat flow were then simulated, with the goal of raising wintertime beam end temperatures. The use of passive aluminum plates adjacent to the beams and joists showed a moderate increase in beam end temperatures, with some penalty in overall assembly heat flux. The analogous joist case showed higher beam end temperatures, but it seems unlikely to be executed in practice, due to the large number of required plates. In addition, these plates create some wintertime condensation risk. The use of "thinned" (1" thick vs. 2" thick) insulation near beam ends showed little effect on beam end temperatures. The elimination of insulation at the rim joist area resulted in temperatures close to original conditions; however, static thermal simulations indicate that there might be significant risk of wintertime condensation within the cavities at typical interior humidity conditions. In addition, this measure loses a significant fraction of the energy savings of the fully insulated case (double the heat loss).

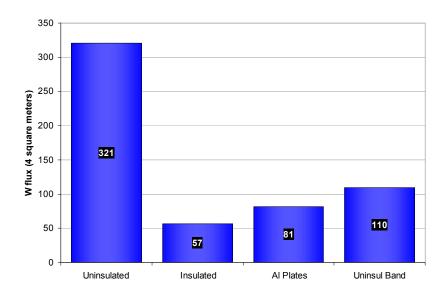


Figure 79: Heat loss through 42 sf (4 m²) of wall assembly with joist framing, various cases

A comparison of heat flux through various joist assemblies (uninsulated, insulated with aluminum plates, and uninsulated band joist) is shown in Figure 79.

However, temperature behavior alone is not sufficient to gauge durability risk: it is a function of moisture accumulation in the vulnerable wood portions as well as temperature. Therefore, one-dimensional hygrothermal simulations were run. These simulations rely on a modification of material properties (thermal conductivity), in order to run uninsulated and insulated cases in a one-dimensional model. The moisture content of the outermost 1"/25mm of the beam was plotted as a measure of relative performance. In addition, interior air was introduced into the air space between wood and masonry at various rates.

Simulations with initial assumptions showed that air leakage has a strong effect of wood moisture content: the uninsulated case showed summertime moisture peaks of almost 35%, which is unrealistic for sustained durability. Increasing air flow rates into the pocket resulted in lower moisture contents (Figure 80).

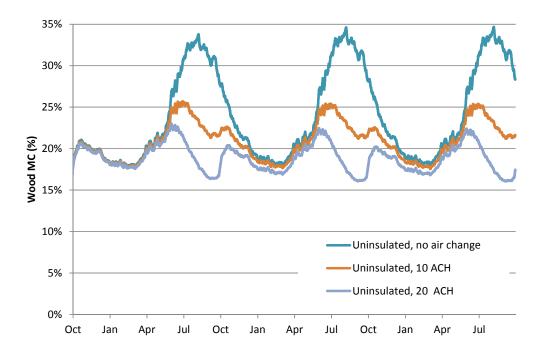


Figure 80: Wood beam end (1"/25 mm) moisture contents; uninsulated cases

The addition of insulation (with no air flow) resulted in wood moisture contents lower than the uninsulated (no air flow) cases; however, peaks were still in the 30% range. The addition of airflow lowered summertime moisture contents (Figure 81).

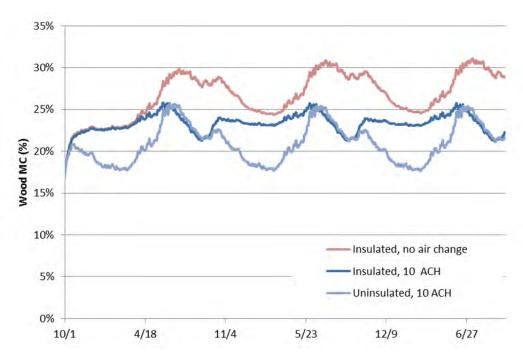


Figure 81: Wood beam end (1"/25 mm) moisture contents; insulated cases (+ uninsulated)

A final set of simulations were run using an exterior masonry assembly with different material properties, which resulted in markedly different beam end moisture contents. Uninsulated performance was in the 13-17% MC range, and insulated in the 13-21% range.

Overall, these simulations indicate that there is substantial uncertainty in how embedded wood members in masonry actually behave in service after insulation retrofits. The properties of the exterior masonry have a tremendous effect of the beam end moisture contents: not only material properties (e.g., liquid water uptake), but also macroscopic effects (not simulated here) such as infill between brick wythes. The effect of airflow into the beam pocket can be significant, but actual air change rates are unknown. In addition, Morelli et al. (2010) demonstrated that rainwater exposure can have a tremendous effect on beam pocket relative humidity conditions. Finally, it is acknowledged that these one-dimensional hygrothermal simulations are a workaround for a complex three-dimensional problem. One-dimensional simulations lack accounting for "flanking" effects seen by alternate moisture movement paths (e.g., wood beam vs. adjacent air gap).

These factors suggest that further research is warranted: at a minimum, the use of two-dimensional hygrothermal simulations, with more refined assumptions for air change rates. However, even these may prove to be of limited applicability, given the effect of material property assumptions. Ideally, in-situ measurements of beam pocket temperatures, relative humidity, and wood moisture content (in both insulated and uninsulated configurations, and various orientations and rainfall exposure levels) would provide the greatest insight into true behavior. The exposure conditions may prove to be one of the key factors, based on Dumont et al. (2005): liquid water loading such as capillarity from the ground, splashback from adjacent rainfall, or poor rain control detailing might provide crucial differences between success and failure.

Given the uncertainty pointed out by research, definitive guidance on the vulnerability of embedded wood members, in terms of a go/no-go situation, are difficult to formulate. Of course, all of the methods described in previous chapters on reducing the water exposure of the masonry through careful rain shedding details are critical to reduce risks at the beam pockets. One specific case is embedded beam ends that are located near grade; capillarity from ground contact and splashback can increase risks of moisture damage. Lstiburek (2007b) provided recommendations for adding a stainless steel reglet element into the masonry (to cut the capillary uptake path) in various configurations, depending on the proportions of the exposed above-grade portion of the wall (see Figure 82). This detail also includes the use of a sacrificial mortar parge coat to deal with efflorescence/subfluorescence effects of capillary flow.

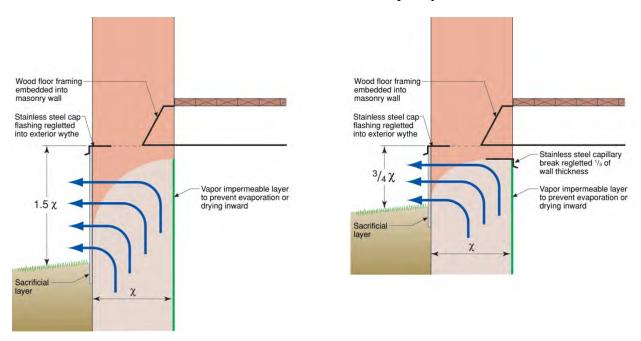


Figure 82: Guidance on protection of embedded floor framing near grade (Lstiburek 2007b)

Critical Takeaways

Another durability risk is the hygrothermal behavior of moisture-sensitive wood beams embedded in the load-bearing masonry. Interior insulation reduces the beam end temperatures, reduces available drying potential, and results in higher relative humidity conditions in the beam pocket.

Three-dimensional wintertime static thermal simulations of embedded wood members in masonry assemblies showed the expected patterns, of colder wintertime beam end temperatures after the retrofit of interior insulation.

Various methods to allow greater heat flow were then simulated: passive aluminum plates adjacent to the beams and joists showed a moderate increase in beam end temperatures, but with limited effect at beams, and low chance of adoption at joists. In addition, these plates create some wintertime condensation risk.

The use of "thinned" (1" thick vs. 2" thick) insulation near beam ends showed little effect on beam end temperatures.

The elimination of insulation at the rim joist area resulted in temperatures close to original conditions; however, static thermal simulations indicate that there might be significant risk of wintertime condensation within the cavities at typical interior humidity conditions. In addition, this measure loses a significant fraction of the energy savings of the fully insulated case.

Hygrothermal simulations demonstrated that there is substantial uncertainty in how these members actually behave in service after insulation retrofits, including the effects of the masonry material, exposures, and airflow.

Further research is warranted, including the use of two-dimensional hygrothermal simulations, and in-situ measurements of beam pocket temperatures, relative humidity, and wood moisture content (comparing insulated and uninsulated configurations).

8 Assessment, Analysis and Risk Management

When considering the interior insulation of a masonry building, a series of steps is recommended to assess the risks associated with this retrofit, and to determine what can be done to mitigate this risk. They are presented here as six steps: each incremental step reduces uncertainties in the evaluation (and thus reduces risk). They are, in rough order of importance:

- 1. Site Visit Assessment (assessment of rain leakage, poor detailing, existing freeze-thaw damage)
- 2. Simple Tests & Modeling (dry density, liquid water uptake, saturation moisture content, and basic hygrothermal/WUFI modeling)
- 3. Detailed Tests & Modeling (thermal conductivity, Fagerlund's Critical Degree of Saturation or S_{crit})
- 4. Site Load Assessment (assessment of driving rain load, run down patterns; monitoring of rain deposition with driving rain gauges)
- 5. Prototype Monitoring (retrofit of a small area of the building, and monitoring of temperature and moisture content, including comparisons to models)
- 6. Maintenance and Repair (creating a recommended program of inspection/repair, perhaps in the form of a building owner's manual)

These steps are covered in more detail in the sections below.

8.1 Site Visit Assessment

A site visit to the building that assesses the existing conditions is the primary and most important component for evaluating risk of an interior insulation retrofit, and what details must be addressed to reduce this risk. This step includes examinations of the exterior and the interior of the building.

The exterior will often show signs of water accumulation/deposition, bulk water (rainwater) leakage, and/or freeze-thaw damage to the existing masonry. This is discussed by Lstiburek (2010). Areas of particular vulnerability include the parapet (due to colder temperatures and rain deposition), chimneys, near grade locations, and areas below windows. Examples of these types of vulnerable locations are shown in Figure 83. Section 6, Interior Retrofit Problematic Details and Solutions, covers many of the commonly seen problematic details and provides recommendations on how to reduce their effect prior to interior insulation.

In addition to the location of these issues, these observations can provide insight into the severity of the water issues (large vs. small), and possibly the frequency (often vs. rare), which will provide some guidance on the type of remediation needed.





Figure 83: Exterior details that demonstrate freeze-thaw damage in existing masonry buildings

The interior can show patterns of bulk water leakage and/or deposition of rainwater onto the face of the masonry; examples at windows and a roof/wall interface are shown in Figure 84. These observations not only provide indications of problems that must be solved before interior retrofits, but they also show locations that might have problems in the future. One question is whether bulk water leakage problems will be detectable in the future from the interior; a lack of warning lends itself to more robust water control methods on the exterior.





Figure 84: Interior details showing previous moisture issues at window and roof/wall interface

8.2 Simple Tests & Modeling

The next step would involve the use of simple material property tests of the various layers of masonry, and using these measured material properties in one-dimensional hygrothermal simulations. These materials are typically collected from the appropriate layers of the building (typically from less prominent areas, for aesthetic reasons), as seen in Figure 88.

The material properties that can be easily done with limited time and resources are water uptake value (a.k.a. A-value, or water absorption coefficient, in units of $kg/m^2 \ s^{0.5}$ or $kg/m^2 \ hr^{0.5}$), dry density, and saturation moisture content (storage).

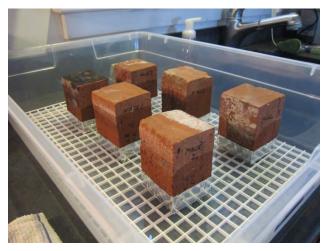




Figure 85: Brick liquid water uptake (A-value) testing

The hygrothermal (e.g., WUFI) modeling requires knowledge and experience on the part of the modeler in interpreting the results. In addition, comparisons to measured data, and real experience with the actual building are invaluable for understanding the simulation results. There are many choices required in the modeling, including discretization of layers, material property choices, rainfall exposure, orientation, selection of exterior climates, and selection of interior conditions. This process is discussed by Straube and Schumacher (2002, 2004).

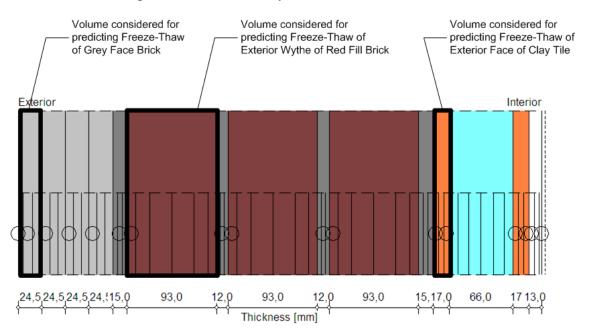


Figure 86: Example WUFI model showing discretization and critical layers for freeze-thaw failure

The results of the simulations are then post-processed, examining whether various critical layers experience the conditions required for a damaging freeze thaw cycle:

• The masonry must have a moisture above the Critical Degree of Saturation (S_{crit}): at water contents below S_{crit} , no freeze-thaw damage will occur regardless of number of freeze-thaw cycles, while above S_{crit} , damage is measurable after only a few cycles

(Mensinga 2010). Note that without direct testing for the S_{crit} value, this would require an assumed threshold value.

• The masonry must go through a freeze-thaw cycle: freezing occurs in the pores of the brick below 32° F/0° C; a typical threshold is 23°F/-5°C. Thawing then occurs at 32° F/0° C; both of these steps are required for a freeze-thaw cycle.

Both of these conditions must be met to have freeze-thaw action which results in damage to the masonry. This process can be plotted, as shown in Figure 87 for a specific layer of the simulation. The orange line shows temperature in the examined layer, and the shaded orange area shows pore freezing temperatures. The blue line shows masonry moisture content, with the S_{crit} value indicated by the blue shaded area. This graph shows a low-risk situation, with no freeze-thaw cycles while above S_{crit} (i.e., damaging freeze-thaw cycles).

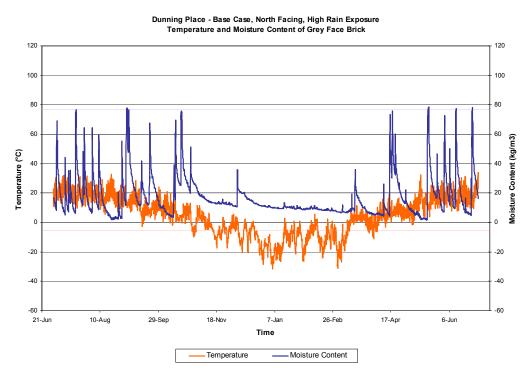


Figure 87: Freeze-thaw temperature and moisture content graph for evaluation of risk

These methods are discussed in more detail by Straube and Schumacher (2002, 2004) as well.

8.3 Detailed Tests & Modeling

If time and budget allow, and/or if the building is of critical importance that requires additional levels of care, additional material property testing can be conducted on representative masonry samples. These measurements include thermal conductivity, and direct quantitative measurement of freeze-thaw resistance, or Fagerlund's Critical Degree of Saturation (S_{crit}), as discussed by Mensinga et al. (2010) and Lstiburek (2010).

Note that previous research has demonstrated that current ASTM tests used in industry (ASTM C62 and C67, and the cold soak/boil or c/b ratio) are not reliable determinants of freeze thaw risks, resulting in both false positives and false negatives (Butterworth and Baldwin 1964,

Litvan 1975). This has been part of the impetus to develop and improve direct measurement of freeze-thaw resistance.

The fundamental problem with the existing freeze-thaw resistance measurements is that they are digital tests (pass/fail). In reality, there is a continuum of performance, based on the degree of exposure of the brick. The developed technique measures the critical degree of saturation (or S_{crit}) of a masonry material. The measurement involves removal and preparation of brick samples from the building, freeze-thaw cycling them at various moisture contents, and measuring dimensional changes of the sample (a.k.a. frost dilatometry; see Figure 88).



Figure 88: Removal of brick sample, and dilatometry (dimensional change) measurements

 S_{crit} level can be determined by plotting sample dimensions before and after thermal cycling, at various moisture contents (Figure 89). If the sample grows, then freeze thaw degradation is occurring and the sample's moisture content is above the S_{crit} threshold.

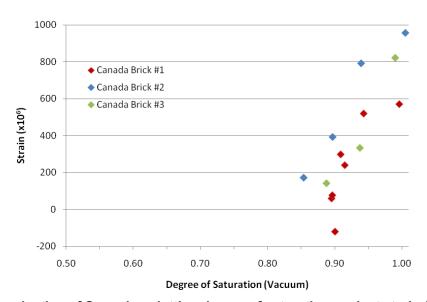


Figure 89: Determination of S_{crit} value plotting degree of saturation against strain (dilation)

This threshold S_{crit} value can subsequently be used as a limit state in evaluating hygrothermal model outputs, as per the previous section.

8.4 Site Load Assessment

Driving rain, or wind-driven rain onto the exposed walls (faces) of a masonry building is the single largest moisture load (i.e., input), while simultaneously suffering from a large degree of uncertainty. Assumptions can be made on the driving rain exposure of the building, based on shape/features (see Figure 90), local terrain/shielding, and local climate.

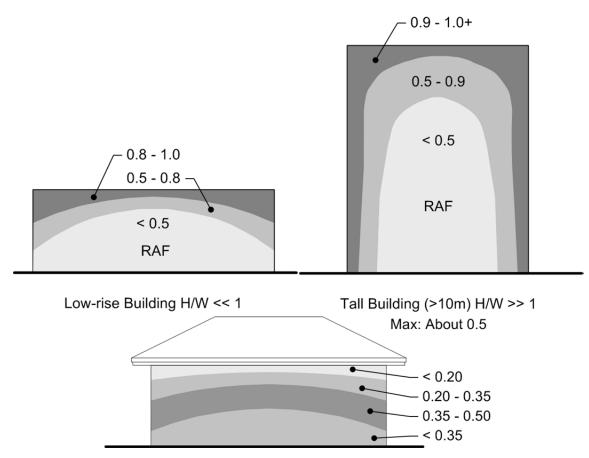


Figure 90: Rain deposition factor (RDF) (from Straube and Burnett 2005)

In addition, run down patterns can create rain deposition larger than estimated based on building geometry.

Monitoring of rain deposition with driving rain gauges is the most thorough method, as shown in Figure 91. This type of monitoring can reveal unexpected effects, such as microclimate wind patterns due to adjacent buildings, or small surface features affecting runoff. Use of more detailed driving rain data provides greater certainty in the hygrothermal models described previously.



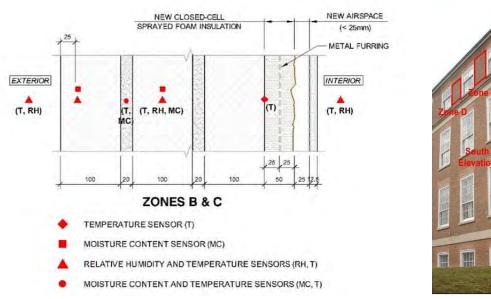
Figure 91: Instrumented occupied building (Waterloo, ON) with driving rain gauges

8.5 Prototype Monitoring

In some cases, the client may approach the interior insulation project with great caution, and/or have the time and budget to insulate a prototype section of the building prior to full-scale deployment. This is of even greater value if it is combined with monitoring the hygrothermal behavior of the existing, non-insulated portions vs. the insulated portions. This is more common among institutional buildings, museums, and buildings of historical significance.

Typically, the interior insulation retrofit would be installed over a small area, and sensors are placed through the thickness of the assembly. Common sensors include temperatures, relative humidity, and moisture content (typically measured with a surrogate sensor; see Ueno and Straube 2008); see Figure 92. In addition, boundary conditions, including interior temperature/relative humidity, exterior weather conditions, and insolation and driving rain on the monitored walls are commonly measured.

These monitored results can then be compared to hygrothermal simulation results, to gauge the ability of the model to capture the existing conditions within the assembly. Furthermore, it is also possible to compare brick conditions after several years in service, including gravimetric moisture content and/or ultrasonic transit time (a measurement of density/construction quality).



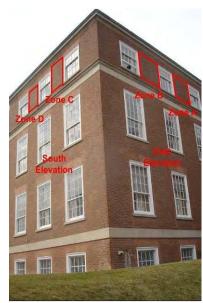


Figure 92: Instrumentation plan and monitoring locations, prototype installation in Toronto, ON (Photo c/o Halsall Engineering)

8.6 Maintenance and Repair

Finally, as for all building enclosures, maintenance of the building over time is critical for long-term durability. Note that interior retrofit buildings are particularly vulnerable: first, the masonry will be operating at colder, wetter conditions, with less available drying. Secondly, due to the interior retrofit, moisture intrusion into the masonry might not be as obvious from interior observation as in the pre-renovation, uninsulated case (i.e., visible bubbling of plaster, water leakage, etc.).

Therefore, a continuous program of inspection of the exterior masonry, as well as repair of any damage, is a prudent step to recommend to any client undertaking an interior retrofit. Typically, mortar will be damaged (eroded) first by water intrusion and/or freeze-thaw action, so it should be considered an indicator of incipient damage. The moisture source should be identified and eliminated, and the mortar repointed. Note that loss of mortar results in deeper penetration of surface runoff water into the masonry layers. Other details that were outlined in Section 6, Interior Retrofit Problematic Details and Solutions should be kept under observation.

A formal manual for owners would be helpful to direct building operations personnel, and provide additional information on potential problem situations.

9 Conclusions

Given the Building America goals of reducing home energy use by 30%-50% (compared to 2009 energy codes for new homes and pre-retrofit energy use for existing homes), insulation and air sealing of mass masonry walls will need to be a component of this work if mass masonry residential buildings are to be addressed. Potentially millions of housing units could benefit from a better understanding of the moisture risks associated with interior retrofits, and the means of reducing these risks.

However, there are specific moisture control principles that must be followed for a successful interior insulation retrofit of a solid load-bearing masonry wall. This document provides engineering, architectural, and contractor guidance on assessing and minimizing the risk of freeze-thaw damage arising from executing this measure.

A variety of interior assemblies can be successfully used for moisture-safe retrofits; relevant details are provided, with recommendations for optimizing thermal insulation performance.

One of the key steps for building durability after these retrofits is a site assessment of the as-built condition. Recommendations are provided on details commonly seen on mass masonry buildings which are associated with water concentrations (and thus, increased risk in an interior retrofit situation). Controlling bulk water entry into the wall is of exceptional importance, especially because leakage will no longer be visible from inside until damage occurs to interior finishes. If rain control cannot be addressed and upgraded, interior insulation should not be implemented.

Although many of these retrofits have been implemented in locations throughout North America with successful results, there are still major needs for continued work and research on this topic, including the following.

Continued work comparing the scientific understanding of freeze-thaw behavior of mass masonry walls to actual in-service behavior would provide greater feedback on the recommended measures and their relative value. This includes the use of monitoring of insulated and non-insulated walls, and comparison of their behavior to simulations.

Compiling a database of mass masonry buildings with interior insulation in service which show acceptable performance over time in a variety of climates would provide a great deal of confidence for practitioners looking to execute this measure. There are significant numbers of these buildings, but follow-up studies have been limited in the United States. Concurrently, finding failures associated with interior masonry retrofits would be educational as well: they would demonstrate the limits of this technique, and what specific techniques do not work. Furthermore, measurements of energy performance before and after renovation, proving that insulation is a vital part of the improvement, would be beneficial for greater acceptance.

An improved understanding of rain loading on the face of masonry buildings would result in greater certainty when providing inputs to hygrothermal modeling; it is one of the required boundary conditions that is often not well characterized.

Some practitioners espouse the use of clear water repellents such as silanes and siloxanes; ideally, they should reduce capillary uptake (water absorption) of the masonry, while still allowing drying to the exterior by vapor diffusion. Other practitioners have found these sealants to be problematic, resulting in cosmetic failures. Greater understanding of their effectiveness and limitations would be useful to allow their adoption where appropriate.

In terms of moisture risks to embedded wood beams in masonry structures, there is substantial uncertainty in how these members actually behave in service after insulation retrofits, including the effects of the masonry material, exposures, and airflow. Further research is warranted, including the use of two-dimensional hygrothermal simulations, and in-situ measurements of beam pocket temperatures, relative humidity, and wood moisture content (in both insulated and uninsulated configurations).

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Appendix A (BEST 3 Paper)

Ueno, K., "Masonry Wall Interior Insulation Retrofit Embedded Beam Simulations."

This paper is to be presented at the Building Enclosure Science & Technology (BEST) Conference, BEST3: "High Performance Buildings - Combining Field Experience with Innovation" (April 2-4, 2012, in Atlanta, Georgia).

Appendix B (Buildings XI)

Mensinga, P., Straube, J., Schumacher, C. "Assessing the Freeze-Thaw Resistance of Clay Brick for Interior Insulation Retrofit Projects"

This paper was presented at the ASHRAE Buildings XI Conference in Clearwater Beach Florida, December, 2010

Appendix C (Field Checklist)

The following checklist is intended as a brief outline of key points and takeaways, which can be used by a field practitioner when assessing a mass masonry building for interior insulation.

1. Exterior Insulation vs. Interior Insulation

a. Is exterior insulation an option? Should be considered due to durability and thermal performance benefits.

2. Boundary Conditions (Temperature & Humidity)

- a. Interior: exceptional loading? Highly humidified in cold climate (museum, 50% RH) is risky application; consider other options. Pressurized interior in cold climates adds substantial risk.
- b. Exterior: cold climates have greatest risk (DOE Climate Zones 4 and higher); warmer climate have minimal condensation and freeze-thaw risks. Dry climates (DOE "B" Zones) have reduced risks, but not immune.

3. Overall Wall Assembly Requirements

- a. Assembly must avoid interstitial condensation (typically at insulation-masonry interface) due to air leakage and/or vapor diffusion; recommended solutions use air-impermeable insulation materials.
- b. Insulation materials in contact with masonry should be moisture tolerant (polyurethane spray foams, rigid board foams typical).
- c. Framing is spaced off of masonry surface to avoid thermal bridging and subjecting framing to cold/wet conditions. If steel framing, ideally stud bay cavity is left clear and all insulation placed outboard of framing. Clips attaching steel framing to masonry should ideally be non-thermally conductive material.
- d. Ideally, wall assembly has some vapor permeance to the interior, to allow for inward drying. However, highly vapor open assemblies are not recommended due to risks of cold weather condensation (see item 3a.)
- e. Specialized assemblies (interior drainage, pressure controlled assemblies) can be used in some cases; however, they are not recommended for the vast majority of retrofits.

4. Problematic Details and Solutions

a. The following items are details commonly seen on mass masonry buildings which are associated with water concentrations, and thus, increased risk in an interior retrofit situation. If rain control cannot be addressed and upgraded, interior insulation should not be implemented.

- b. Windows and doors (impermeable surface; concentrates water below)
 - i. Rainwater must be shed from the face of the building with a sloped sill detail with end dams, and a sufficient drip edge (½" minimum) beyond the wall below. Retrofit existing sill as required.
 - ii. Rowlock window sills are especially vulnerable: fix with overclad or similar detail.
 - iii. A subsill pan flashing should be installed, which directs any of this water out onto the sill to the exterior.
- c. Copings and parapet caps: check for inadequate slope, incorrect slope, inadequate overhangs, or inadequate drip edges. Fix with projecting drip edges and waterproofing under the cap.
- d. Stonework and band courses: check for water concentration and deposition at joints. Fix with overclad caps and drip edges below these features.
- e. Roof-wall interfaces: fix with kick out flashings or similar details.
- f. Downspouts, rainwater leaders and scuppers: failure can cause mass water concentration. Continuous maintenance or possibly interior roof drains (assuming roof structure is sufficient for ponding load).
- g. Brick at or below grade: ground contact condition must be eliminated; consider protection from splashback.
- h. Embedded wood members: check for existing moisture conditions and signs of deterioration; address exterior water control as needed.

5. System Interactions

- a. Airtightness: retrofitted building will be more airtight than existing building; mechanical ventilation and pollution source control must be implemented.
- b. Combustion Safety: risk of back drafting atmospherically vented combustion appliances increases; require closed combustion appliances or spillage testing.

6. Continuing Maintenance

- a. Moisture intrusion into masonry will be less detectable from interior (i.e., visible bubbling of plaster, water leakage, etc.)
- b. Periodic inspection and repair required: typical signs of incipient damage are mortar erosion, deposition of water on face of building.

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